



INVERTER

Plug-in option

FR-A8NC

INSTRUCTION MANUAL

CC-Link communication function

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Thank you for choosing this Mitsubishi Electric inverter plug-in option.

This Instruction Manual provides handling information and precautions for use of this product. Incorrect handling might cause an unexpected fault. Before using this product, read all relevant instruction manuals carefully to ensure proper use.

Please forward this Instruction Manual to the end user.

Safety instructions

Do not attempt to install, operate, maintain or inspect this product until you have read this Instruction Manual and appended documents carefully. Do not use this product until you have a full knowledge of this product mechanism, safety information and instructions. In this Instruction Manual, the safety instruction levels are classified into "WARNING" and "CAUTION".



WARNING

Incorrect handling may cause hazardous conditions, resulting in death or severe injury.



CAUTION

Incorrect handling may cause hazardous conditions, resulting in medium or slight injury, or may cause only material damage.

Note that even the  **CAUTION** level may lead to a serious consequence depending on conditions. Be sure to follow the instructions of both levels as they are critical to personnel safety.

◆ Electric shock prevention



WARNING

- Do not remove the front cover or the wiring cover of the inverter while the inverter power is ON. Do not operate the inverter with any cover or wiring cover removed, as accidental contact with exposed high-voltage terminals and internal components may occur, resulting in an electrical shock.
- Even if power is OFF, do not remove the front cover of the inverter except for wiring or periodic inspection as you may accidentally touch the charged circuits and get an electric shock.
- Before wiring or inspection, check that the display of the inverter operation panel is OFF. Any person who is involved in wiring or inspection shall wait for 10 minutes or longer after power OFF and check that there are no residual voltage using a tester or the like. The capacitor is charged with high voltage for some time after power OFF, and it is dangerous.
- Any person who is involved in wiring or inspection of this product shall be fully competent to do the work.
- This product must be installed before wiring. Otherwise you may get an electric shock or be injured.
- Do not subject the cables to scratches, excessive stress, heavy loads or pinching. Doing so may cause an electric shock.
- Do not touch this product or handle the cables with wet hands. Doing so may cause an electric shock.

◆ Injury prevention



CAUTION

- The voltage applied to each terminal must be as specified in the Instruction Manual. Otherwise a burst, damage, etc. may occur.
- The cables must be connected to the correct terminals. Otherwise a burst, damage, etc. may occur.
- The polarity (+ and -) must be correct. Otherwise a burst, damage, etc. may occur.
- While power is ON or for some time after power OFF, do not touch the inverter as it will be extremely hot. Doing so may cause a burn.

◆ Additional instructions

The following instructions must be also followed. If this product is handled incorrectly, it may cause unexpected fault, an injury, or an electric shock.

CAUTION

Transportation and installation

- Do not stand or place heavy objects on this product.
- The installing orientation of this product must be correct.
- Do not install or operate this product if it is damaged or has parts missing.
- Foreign conductive objects must be prevented from entering the inverter. That includes screws and metal fragments or other flammable substance such as oil.
- If halogen-based materials (fluorine, chlorine, bromine, iodine, etc.), included in fumigants to sterilize or disinfect wooden packages, infiltrate into this product, the product may be damaged. Prevent residual fumigant components from being infiltrated into the product when packaging, or use an alternative sterilization or disinfection method (heat disinfection, etc.). Note that sterilization or disinfection of wooden package should also be performed before packing the product.

Test operation

- Before starting operation, confirm or adjust the parameter settings. Failure to do so may cause some machines to make unexpected motions.

WARNING

Usage

- Do not modify this product.
- Do not remove any part which is not instructed to be removed in the Instruction Manuals. Doing so may lead to a failure or damage of this product.

CAUTION

Usage

- As all parameters return to their initial values after Parameter clear or All parameter clear is performed, the needed parameters for operation of the inverter and this product must be set again before the operation is started.
- To avoid damage to this product due to static electricity, static electricity in your body must be discharged before you touch this product.

Maintenance, inspection and parts replacement

- Do not carry out a megger (insulation resistance) test.

Disposal

- This product must be treated as industrial waste.

General instruction

- For clarity purpose, illustrations in this Instruction Manual may be drawn with covers or safety guards removed. Ensure all covers and safety guards are properly installed prior to starting operation.

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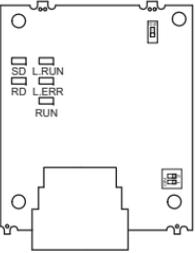
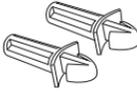
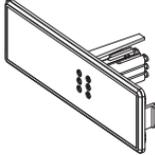
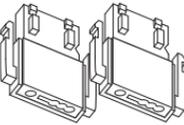
1 PRE-OPERATION INSTRUCTIONS

1.1 Unpacking and product confirmation

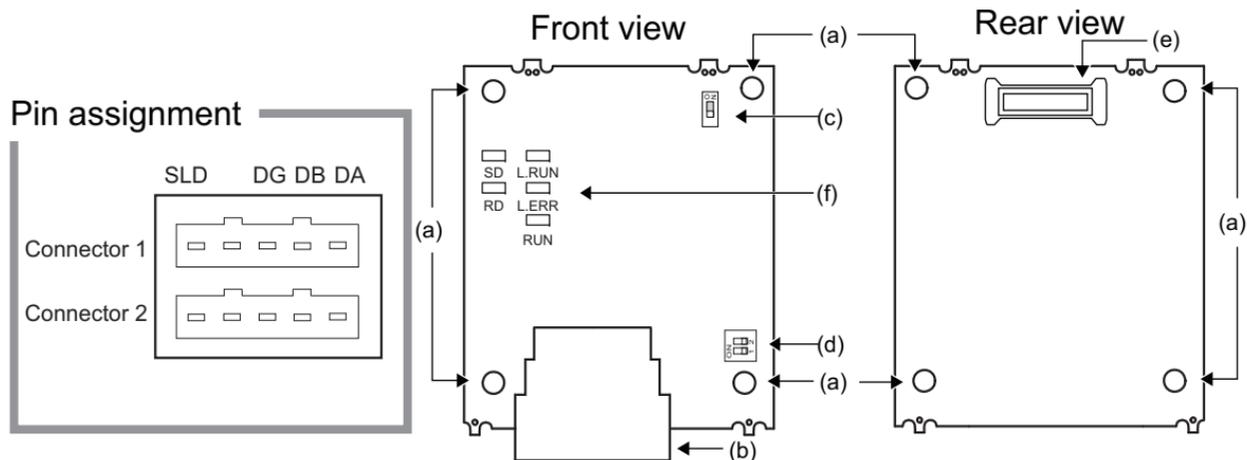
Take the plug-in option out of the package, check the product name, and confirm that the product is as you ordered and intact. This product is a plug-in option made for the FR-A800/F800 series.

◆ Product confirmation

Check the enclosed items.

<p>Plug-in option 1</p> 	<p>Mounting screw (M3 × 8 mm) 3 (Refer to page 12.)</p> 	<p>Spacer 2 (Refer to page 12.)</p> 	<p>Communication option LED display cover 1 (Refer to page 11.)</p> 
<p>Earth plate 1 (Refer to page 12.)</p> 	<p>CC-Link communication one-touch connector plug 2 (Refer to page 18.)</p> 		

1.2 Component names



1

Symbol	Name	Description	Refer to page
a	Mounting hole	Used to fix this product to the inverter by inserting a mounting screw or a spacer.	12
b	CC-Link communication connector	CC-Link communication can be performed with the CC-Link communication connector.	21
c	Switch for manufacturer setting	Switch for manufacturer setting. Do not change the switch setting from the initial setting (OFF ).	—
d	Terminating resistor selection switch	Select the resistor value of the terminating resistor.	15
e	Connector	Connects to the inverter option connector.	12
f	LED (operation status indicator)	Stays ON or flickers to indicate the operating status.	8

◆ Operation status indication LED

L.RUN	Lit when refresh data is properly received. Turns off when a data transmission is stopped for a certain period of time.
L.ERR	<ul style="list-style-type: none">• Lit when a communication error occurs in the own station and flickers when settings of switch, etc. are changed while power is on.• Flickers when the Pr.542 or Pr.543 setting is changed. Turn the power on again or turn the RES signal on. (Refer to page 39, 40.)
RUN	Lit during normal operation (5V is supplied in the board) (Lit even in the non-communication status.) Flickers when the master station is CC-Link Ver.1 and the FR-A8NC is CC-Link Ver.2 compatible. (Refer to page 9.)
SD	Turns off when no data is transmitted.
RD	Lit when the received data carrier is detected.



- Set the station number using **Pr.542 Communication station number (CC-Link)**. (Refer to [page 39.](#))
- Set transmission baud rate using **Pr.543 Baud rate selection (CC-Link)**. (Refer to [page 40.](#))

1.3 Inverter option specifications

Type	Inverter plug-in option type, one-touch connector connection, online connector (T type (2 to 1)) supported
Power supply	Supplied from the inverter
Number of units connected	42 units max. (Refer to page 46 for the number of stations occupied), May be used with other equipment.
Station type	Remote device station
Number of stations occupied	CC-Link Ver.1: occupies one station, CC-Link Ver.2: occupies one station (selectable from among double, quadruple and octuple)
Communication cable	CC-Link dedicated cable, CC-Link Ver. 1.10 compatible CC-Link dedicated cable

1.4 CC-Link version

1.4.1 CC-Link Ver. 1.10

The conventional CC-Link products, whose inter-station cable lengths have equally been changed to 20 cm or more to improve the inter-station cable length restriction, are defined as CC-Link Ver. 1.10. In comparison, the conventional products are defined as CC-Link Ver. 1.00.

Refer to the CC-Link Master Module Manual for the maximum overall cable lengths and inter-station cable lengths of CC-Link Ver. 1.00 and Ver. 1.10.

CC-Link Ver. 1.10 compatibility conditions

- All modules that comprise a CC-Link system should be compatible with CC-Link Ver. 1.10.
- All data link cables should be CC-Link Ver. 1.10 compatible, CC-Link dedicated cables.

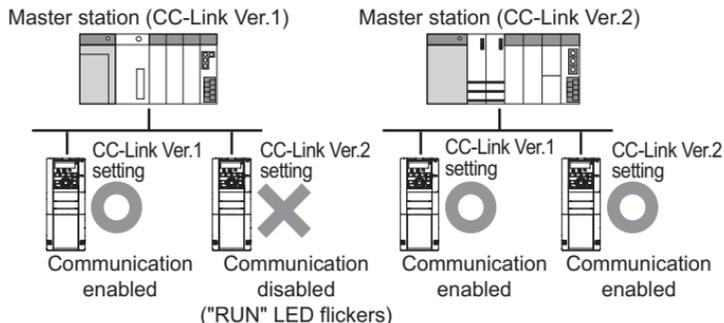
(CC-Link Ver. 1.10 compatible cables have a **CC-Link** logo or Ver. 1.10 indication.)

NOTE

- In a system that uses the CC-Link Ver. 1.00 and Ver. 1.10 modules and cables together, the maximum overall cable length and inter-station cable length are as specified for CC-Link Ver. 1.00.

1.4.2 CC-Link Ver. 2

The FR-A8NC is compatible with CC-Link Ver.2. When using the CC-Link Ver.2 setting with the FR-A8NC, the master station needs to be compatible with the CC-Link Ver.2. For CC-Link Ver.2, double, quadruple and octuple settings can be used to increase the remote register (RWr/w) points.



2 INSTALLATION

2.1 Pre-installation instructions

Check that the inverter's input power and the control circuit power are both OFF.



CAUTION

- Do not install or remove this product while the inverter power is ON. Doing so may damage the inverter or this product.
- To avoid damage due to static electricity, static electricity in your body must be discharged before you touch this product.

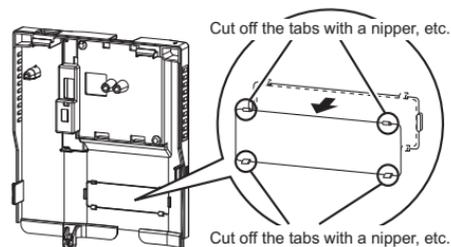
2.2 Installation procedure

◆ Installing the communication option LED display cover

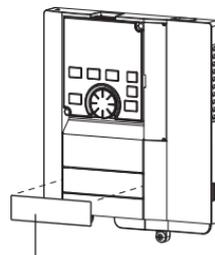
- (1) Remove the inverter front cover. (Refer to Chapter 2 of the Instruction Manual (Detailed) of the inverter for instructions for removing the front cover.)

Follow instructions for mounting the communication option LED display cover to the inverter front cover.

- (2) Cut off the tabs on the rear of the inverter front cover with nipper, etc. and remove the separate part to make space for fitting the LED display cover.



- (3) Fit the communication option LED display cover to the front side of the front cover. Align the LED display cover with the LED position on the circuit board of the option. Push the LED display cover until it is fixed with the clips.



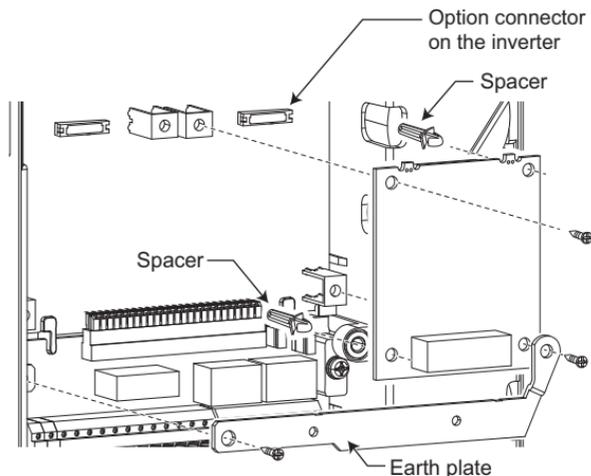
Communication option LED display cover

CAUTION

- Take care not to hurt your hand and such with portions left by cutting tabs of the rear of the front cover.

◆ Installing the option

- (1) Insert two spacers into the mounting holes that will not be filled with mounting screws (see the diagrams on the next page to identify the holes).
- (2) Fit the board mounted option connector on this product to the guide of the option connector on the inverter and insert the plug-in option as far as it goes. (Select option connector 1 on the inverter.)
- (3) Fasten the earth plate to the inverter using the one mounting screw through the hole on the left side (see the diagrams on the next page to identify the hole) (tightening torque 0.33 N·m to 0.40 N·m).
- (4) Fasten this product to the inverter using the one mounting screw through the hole on the left side. Fasten the earth plate and this product to the inverter using the last screw through the hole on the right side of the earth plate and this product (tightening torque 0.33 N·m to 0.40 N·m). If the screw holes do not line up, the connector may not be inserted deep enough. Check the connector.

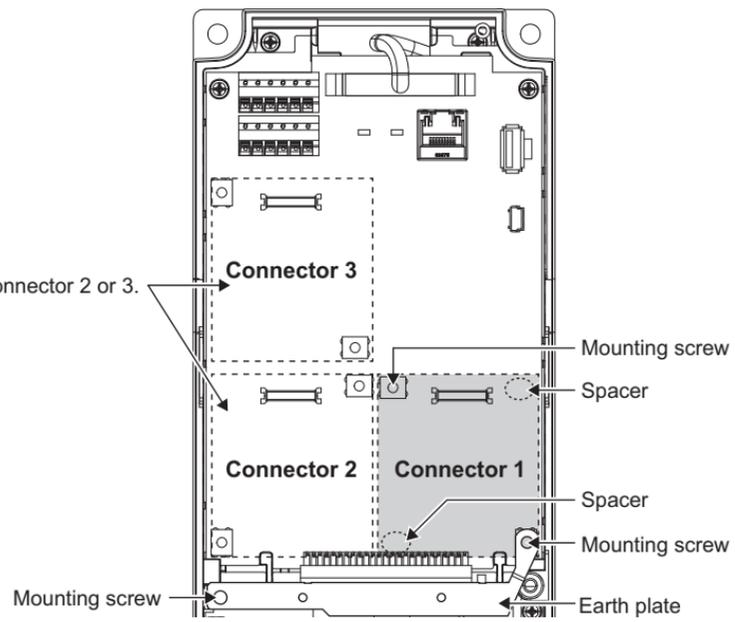


Example: Attachment of this product to connector 1 on the FR-A800

NOTE

- When a communication option is installed to the FR-A800-E/FR-F800-E series inverter, use the earthing (grounding) cable supplied with the inverter instead of the earth plate supplied with the communication option. (For details of the installation method, refer to the Instruction Manual of the inverter.)

Do not insert the plug-in option to the connector 2 or 3.



Insertion positions for screws and spacers

 **NOTE**

- When installing/removing the plug-in option, hold the sides of the option. Do not press on the parts on the option circuit board. Stress applied to the parts by pressing, etc. may cause a failure.
- Be careful not to drop mounting screws during the installation or removal of the plug-in option.
- Attach this product to option connector 1 on the inverter. If it is attached to option connector 2 or 3, the protective function (E.2 or E.3) is activated and the inverter will not operate.
Even if this product is attached to option connector 1, when the inverter cannot recognize that the option is mounted due to improper installation, etc., the protective function (E.1) is activated.

Mounted position	Fault indication
Option connector 1	E. 1
Option connector 2	E. 2
Option connector 3	E. 3

- When removing the plug-in option, remove the two screws on either side, and then pull it straight out. Pressure applied to the option connector and to the option board may break the option.
- Always attach the earth plate because a malfunction due to noises may occur without it.

2.3 Setting of the terminating resistor selection switch

Always set the terminating resistor selection switch (refer to [page 7](#)) or connect the one-touch connector plug with terminating resistor (refer to [page 21](#)) to the inverter that is the end station (FR-A8NC) in advance.

The following table lists the specifications of the terminating resistor selection switch.

(In the initial setting, no terminating resistor is set (1: OFF and 2: OFF).)

Setting	1	2	Description
	OFF	OFF	Without terminating resistor (initial setting)
	ON	OFF	Do not use.
	OFF	ON	130 Ω (resistance value with the CC-Link Ver. 1.00 dedicated high performance cable)
	ON	ON	110 Ω

3.1 Connecting the CC-Link dedicated cable

3.1.1 Fabricating the connection cable

In the CC-Link system, use CC-Link dedicated cables. If the cable used is other than the CC-Link dedicated cable, the performance of the CC-Link system is not guaranteed. Refer to the following list for CC-Link dedicated cables that can be used with one-touch connector plugs.

- CC-Link dedicated cable (as of October 2018) (The product may be changed without notice.)

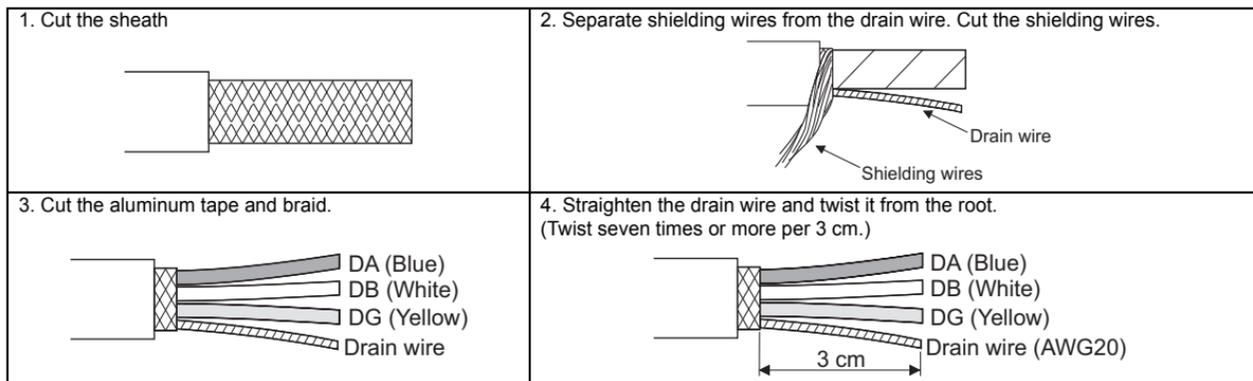
Model	Manufacturer
FANC-110SBH	Kuramo Electric Co., Ltd.
CS-110	Dyden Corporation
FA-CBL200PSBH	Mitsubishi Electric Engineering Co., Ltd.



- For the specifications of the CC-Link dedicated cable, refer to the website of the CC-Link Partner Association. (Website of the CC-Link Partner Association <http://www.cc-link.org/>)

(1) Cable-end treatment

Apply the following treatment at wire end of the CC-Link dedicated cable that is inserted to a CC-Link communication one-touch connector plug (accessory).

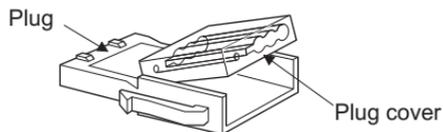


NOTE

- Where possible, round the cable tip that is cut off with a tool such as nippers. If the cable is not rounded, it may get caught in the middle of a plug, without fully entering into the plug.
- If required, apply an insulation treatment to the shielding wire area where it is not covered by the CC-Link communication one-touch connector plug.

(2) Plug cover check

Check that the plug cover is snapped into the CC-Link communication one-touch connector plug.



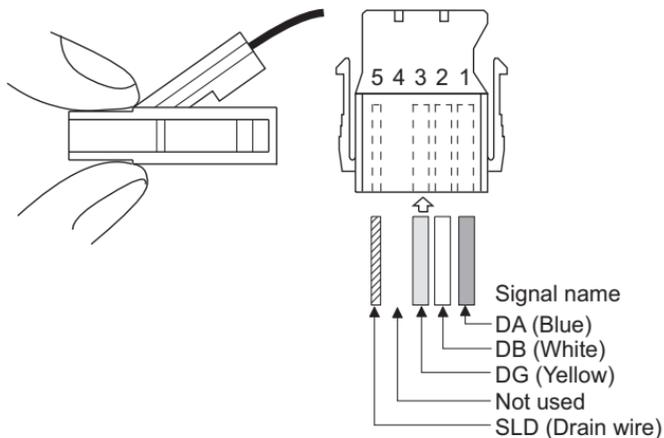
NOTE

- Do not push the plug cover onto the plug before inserting a cable. Once crimped, the plug cover cannot be reused.
- CC-Link communication one-touch connector plug (as of October 2018) (The product may be changed without notice.)
If purchasing a CC-Link communication one-touch connector plug separately, refer to the plugs in the following list.

Model	Manufacturer
A6CON-L5P	Mitsubishi Electric Corporation
35505-6000-B0M GF	3M Japan Limited

(3) Cable insertion

Lift up the tail of the plug cover. Fully insert each signal cable into the CC-Link communication one-touch connector plug as shown in the right figure.

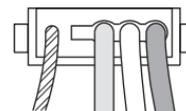


NOTE

- Insert the cable fully. Failure to do so may cause a crimping failure.
- A cable sometimes comes out of the head of the cover. In that case, pull the cable a little so that the cable stays under the plug cover.

(4) Crimping the plug cover

Push the plug cover onto the plug with a tool such as pliers. After crimping, check that the plug cover is securely snapped into the plug as shown in the right figure.

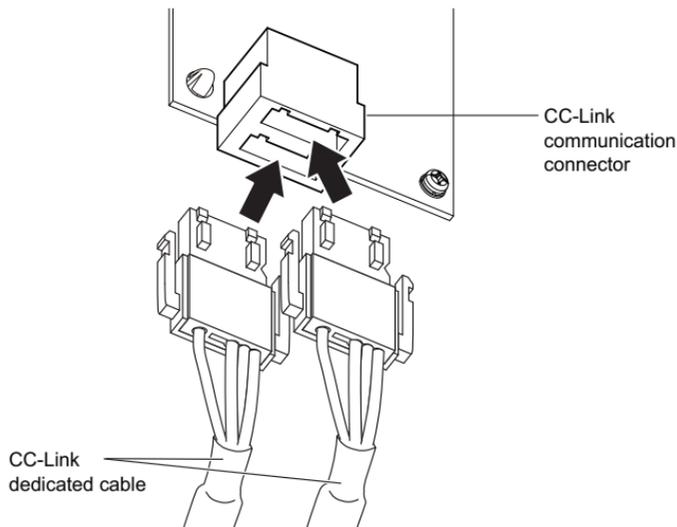


NOTE

- Misaligned latches between the plug cover and the plug may keep the cover lifted. The plug cover is not sufficiently crimped in this condition. Push the plug cover until it snaps into the plug.

3.1.2 Connection to the connector

Connect the CC-Link dedicated cable to the CC-Link communication connector.



NOTE

- When wiring cables to the inverter's RS-485 terminals while a plug-in option is mounted, take caution not to let the cables touch the circuit board of the option or of the inverter. Otherwise, electromagnetic noises may cause malfunctions.

Caution

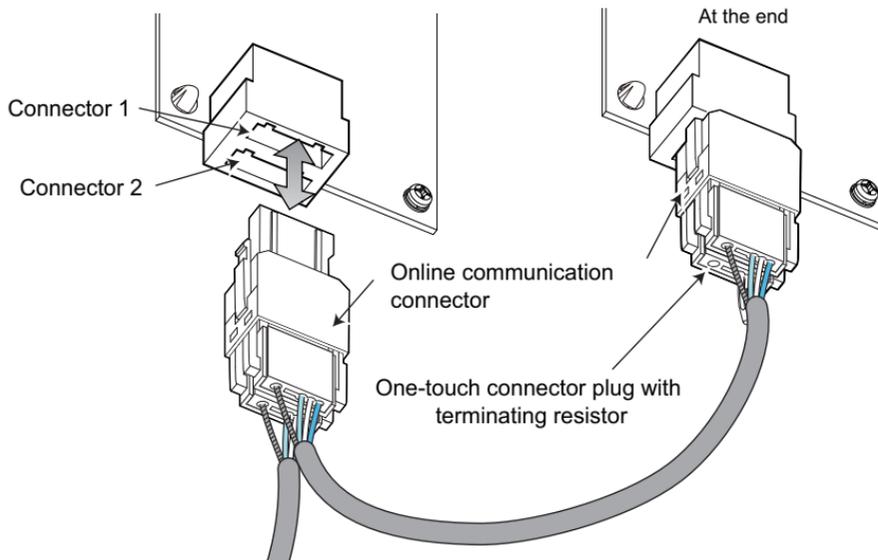
- Take caution not to subject the cables to stress.
- After wiring, wire offcuts must not be left in the inverter. Wire offcuts can cause an alarm, failure or malfunction.

3.1.3 Unit replacement while online

Connect an online communication connector to the CC-Link communication connector. The online communication connector enables a unit replacement without interrupting the communication. Always connect the online communication connector to connector 1 (front side) of the CC-Link communication connector. (Do not connect it to connector 2 (back side) of the CC-Link communication connector. Doing so will cause a failure or breakage of the inverter and the connectors.)

Also connect a one-touch connector plug with terminating resistor to the CC-Link communication connector of FR-A8NC at the end.

(A replacement while online is not available for the units, which are using the built-in terminating resistor selection switches. (Refer to [page 15](#).)



Use the following online communication connector and one-touch connector plug with terminating resistor.

- Online communication connector (as of October 2018) (The product may be changed without notice.)

Model	Manufacturer
35715-L010-B00 AK	3M Japan Limited

- One-touch connector plug with terminating resistor (as of October 2018) (The product may be changed without notice.)

Model	Manufacturer
A6CON-TR11N	Mitsubishi Electric Corporation



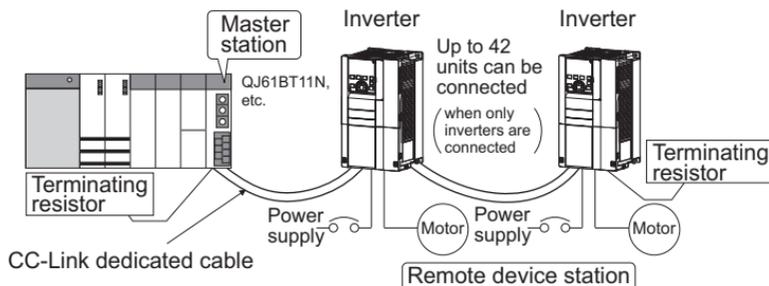
- Do not use the online communication connector A6CON-LJ5P (Mitsubishi Electric Corporation) and 35720-L200-B00 AK (3M Japan Limited) for this product. Doing so will cause a failure or breakage of the inverter and the connectors.

3.2 System configuration example

- (1) Programmable controller side
Load the "RJ61BT11", "QJ61BT11N", "L26CPU-BT", "L26CPU-PBT", "LJ61BT11", "A1SJ61QBT11" or "A1SJ61BT11" type CC-Link system master/local module on the main or extension base unit having the programmable controller CPU used as the master station.
- (2) Inverter side
Mount the plug-in option (FR-A8NC) on the inverter.
- (3) Connect the master station of the CC-Link programmable controller unit to the CC-Link communication connector of FR-A8NC with the CC-Link dedicated cable.

Manual of the CC-Link master station

- RJ61BT11 type
CC-Link System Master/Local Module
User's Manual ...SH-081270ENG
- QJ61BT11N type
CC-Link System Master/Local Module
User's Manual ...SH-080394E
- L26CPU-BT type/L26CPU-PBT type/LJ61BT11 type
CC-Link System Master/Local Module
User's Manual ...SH-080895ENG
- A1SJ61QBT11 type
CC-Link System Master/Local Module
User's Manual ...IB-66722
- A1SJ61BT11 type
CC-Link System Master/Local Module
User's Manual ...IB-66721



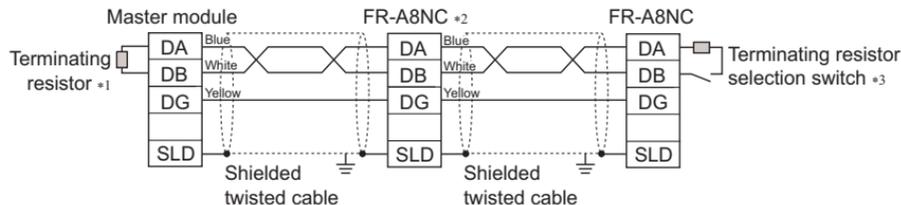
NOTE

- When the CPU has automatic refresh function (example: QnA series CPU)
When the END instruction is executed by the programmable controller CPU, the buffer memory is automatically refreshed to enable communication with a remote device.
- When the CPU does not have automatic refresh function (example: AnA series CPU)
Sequence ladder logic is configured to perform direct communication with the buffer memory of the master station and to enable communication with a remote device

3.3 Connection of several inverters

An inverter can join the link system as a CC-Link remote device station, and such device stations can be controlled and monitored with a user program of a programmable controller. These devices can be useful components of an automated factory.

Connect shielding wires of the CC-Link dedicated cable to "SLD" of each unit.



*1 Use the terminating resistors supplied with the programmable controller.

*2 Set "1" and "2" of the terminating resistor selection switch to OFF (without terminating resistor) in the middle units. (Refer to [page 15](#).)

*3 Set the terminating resistor selection switch. (Refer to [page 15](#).)

Do not use the built-in terminating resistor selection switch when using a one-touch connector plug with terminating resistor. (1-OFF, 2-OFF) (Refer to [page 21](#) for the details of the one-touch connector plug with terminating resistor.)

- Maximum number of units connected to one master station (CC-Link Ver.1.10)
42 units (when connections are inverters only)

If any other units are included, the number of stations occupied depends on the unit and therefore the following conditions must be satisfied:

$$\{(1 \times a) + (2 \times b) + (3 \times c) + (4 \times d)\} \leq 64$$

a: Number of units occupying 1 station

c: Number of units occupying 3 stations

b: Number of units occupying 2 stations

d: Number of units occupying 4 stations

$$\{(16 \times A) + (54 \times B) + (88 \times C)\} \leq 2304$$

A: Number of remote I/O ≤ 64

B: Number of remote device stations ≤ 42

C: Number of local, standby master and intelligent device stations ≤ 26

- Maximum number of units connected to one master station (CC-Link Ver.2.00)
42 units (when connections are inverter only)

If any other units are included, the number of stations occupied depends on the unit and therefore the following conditions must be satisfied:

- $\{(a + a2 + a4 + a8) + (b + b2 + b4 + b8) \times 2 + (c + c2 + c4 + c8) \times 3 + (d + d2 + d4 + d8) \times 4\} \leq 64$
- $\{(a \times 32 + a2 \times 32 + a4 \times 64 + a8 \times 128) + (b \times 64 + b2 \times 96 + b4 \times 192 + b8 \times 384) + (c \times 96 + c2 \times 160 + c4 \times 320 + c8 \times 640) + (d \times 128 + d2 \times 224 + d4 \times 448 + d8 \times 896)\} \leq 8192$
- $\{(a \times 4 + a2 \times 8 + a4 \times 16 + a8 \times 32) + (b \times 8 + b2 \times 16 + b4 \times 32 + b8 \times 64) + (c \times 12 + c2 \times 24 + c4 \times 48 + c8 \times 96) + (d \times 16 + d2 \times 32 + d4 \times 64 + d8 \times 128)\} \leq 2048$
 - a: Number of single setting devices occupying one station
 - b: Number of single setting devices occupying two stations
 - c: Number of single setting devices occupying three stations
 - d: Number of single setting devices occupying four stations
 - a2: Number of double setting devices occupying one station
 - b2: Number of double setting devices occupying two stations
 - c2: Number of double setting devices occupying three stations
 - d2: Number of double setting devices occupying four stations
 - a4: Number of quadruple setting devices occupying one station
 - b4: Number of quadruple setting devices occupying two stations
 - c4: Number of quadruple setting devices occupying three stations
 - d4: Number of quadruple setting devices occupying four stations
 - a8: Number of octuple setting devices occupying one station
 - b8: Number of octuple setting devices occupying two stations
 - c8: Number of octuple setting devices occupying three stations
 - d8: Number of octuple setting devices occupying four stations
- $16 \times A + 54 \times B + 88 \times C \leq 2304$
 - A: Numbers of remote I/O ≤ 64
 - B: Number of remote device stations ≤ 42
 - C: Number of local and intelligent device stations ≤ 26

4 INVERTER SETTING

4.1 Parameter list

The following parameters are used for the plug-in option (FR-A8NC).

Set the values according to need. For the parameter details, which depend on the applicable model of the inverter, refer to the Instruction Manual (Detailed) of the inverter.

Pr.	Pr. group	Name	Setting range	Minimum setting increments	Initial value	Refer to page
79	D000	Operation mode selection	0 to 4, 6, 7	1	0	28
313*1	M410*1	DO0 output selection	The setting range depends on the inverter.	1	9999	59
314*1	M411*1	DO1 output selection				
315*1	M412*1	DO2 output selection				
338	D010	Communication operation command source	0, 1	1	0	*4
339	D011	Communication speed command source	0, 1, 2	1	0	*4
340	D001	Communication startup mode selection	0, 1, 2, 10, 12	1	0	28
342	N001	Communication EEPROM write selection	0, 1	1	0	*4
349*1	N010*1	Communication reset selection/Ready bit status selection	0, 1, 100, 101	1	0	38
500*1	N011*1	Communication error execution waiting time	0 to 999.8 s	0.1 s	0 s	31
501*1	N012*1	Communication error occurrence count display	0	1	0	32

Pr.	Pr. group	Name	Setting range	Minimum setting increments	Initial value	Refer to page
502	N013	Stop mode selection at communication error	0 to 4, 11, 12	1	0	32
541*1	N100*1	Frequency command sign selection	0, 1	1	0	41
542*1, *2, *3	N101*1, *2, *3	Communication station number (CC-Link)	1 to 64	1	1	39
543*1, *2, *3	N102*1, *2, *3	Baud rate selection (CC-Link)	0 to 4	1	0	40
544*1, *2	N103*1, *2	CC-Link extended setting	0, 1, 12, 14, 18, 24, 28, 100, 112, 114, 118, 128 *6	1	0	46
550*2	D012*2	NET mode operation command source selection	0, 1, 9999	1	9999	*4
779	N014	Operation frequency during communication error	0 to 590 Hz, 9999	0.01 Hz	9999	32
804*5	D400*5	Torque command source selection	0, 1, 3 to 6	1	0	73
810*5	H700*5	Torque limit input method selection	0 to 2 *6	1	0	73

*1 Parameters which can be displayed when the plug-in option (FR-A8NC) is mounted.

*2 The setting is reflected after inverter reset or at the next power-on.

*3 "L.ERR" LED flickers if the setting is changed. If the inverter is reset, the setting is reflected and the LED turns off.

*4 Refer to the Instruction Manual (Detailed) of the inverter for the parameter details.

*5 The setting is available only for the FR-A800 series.

*6 The settings of Pr.544="24, 28, or 128" and Pr.810="2" can be set only when the inverter supports this function. (Refer to page 73.)

4.2 Operation mode setting

4.2.1 Operation mode switching and communication startup mode (Pr.79, Pr.340)

◆ Operation mode switching conditions

Check the following before switching the operation mode.

- The inverter is at a stop;
- Both the STF and STR signals are off; and
- The **Pr.79 Operation mode selection** setting is correct.
(Check the setting on the operation panel of the inverter.)

◆ Operation mode selection at power ON and at restoration from instantaneous power failure

The operation mode at power ON and at restoration from instantaneous power failure can be selected.

Set a value other than "0" in **Pr.340 Communication startup mode selection** to select the network operation mode.

After started in network operation mode, parameter write from the network is enabled.

(Refer to [page 85](#) for a program example for parameter write.)



- Change of the **Pr.340** setting is valid when powering on or resetting the inverter.
- **Pr.340** can be changed with the operation panel independently of the operation mode.
- Ensure that the communication setting of the inverter is completed before setting **Pr.340** ≠ "0".
- Refer to the Instruction Manual (Detailed) of the inverter for details of **Pr.79, Pr.340**.

Pr.340 setting	Pr.79 setting	Operation mode at power ON or power restoration	Operation mode switchover	
0 (initial value)	0 (initial value)	External operation mode	Switching among the External, PU, and NET operation mode is enabled.*1, *4	
	1	PU operation mode	PU operation mode fixed	
	2	External operation mode	Switching between the External and Net operation mode is enabled.*4 Switching to the PU operation mode is disallowed.	
	3, 4	External/PU combined operation mode	Operation mode switching is disallowed.	
	6	External operation mode	Switching among the External, PU, and NET operation mode is enabled while running.*4	
	7	X12 (MRS) signal ON: external operation mode		Switching among the External, PU, and NET operation mode is enabled.*1, *4
X12 (MRS) signal OFF: external operation mode			External operation mode fixed (Forcibly switched to External operation mode.)	
1, 2*2	0	NET operation mode	Same as when Pr.340 = "0"	
	1	PU operation mode		
	2	NET operation mode		
	3, 4	External/PU combined operation mode		
	6	NET operation mode		
	7	X12 (MRS) signal ON..... NET operation mode		
		X12 (MRS) signal OFF.....external operation mode		

Pr.340 setting	Pr.79 setting	Operation mode at power ON or power restoration	Operation mode switchover
10, 12*2	0	NET operation mode	Switching between the PU and NET operation mode is enabled.*3, *4
	1	PU operation mode	Same as when Pr.340 = "0"
	2	NET operation mode	NET operation mode fixed
	3, 4	External/PU combined operation mode	Same as when Pr.340 = "0"
	6	NET operation mode	Switching between the PU and NET operation mode is enabled while running.*3, *4
	7	External operation mode	Same as when Pr.340 = "0"

*1 Operation mode cannot be directly changed between the PU operation mode and Network operation mode.

*2 The Pr.340 settings "2 or 12" are mainly used for communication operation using the inverter RS-485 terminal.

When a value other than "9999" (selection of automatic restart after instantaneous power failure) is set in Pr.57 Restart coasting time, the inverter will resume the same operation state which was in before after power has been restored from an instantaneous power failure.

When Pr.340 = "1 or 10", a start command turns off if power failure has occurred and then restored during a start command is on.

*3 Switching between the PU and NET operation modes is available with the key on the operation panel or the X65 signal.

*4 Refer to page 68 for a switching method from the network.

4.3 Operation at communication error occurrence

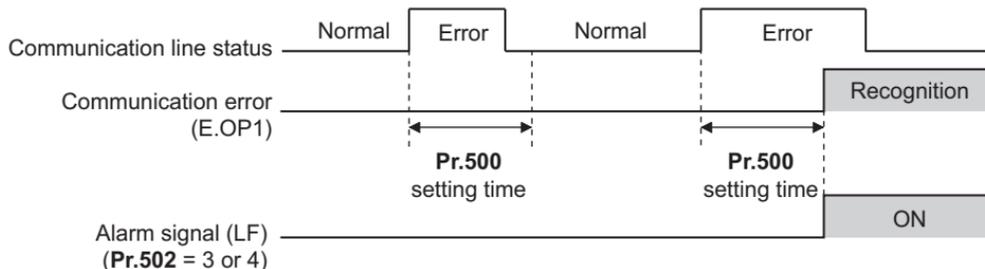
4.3.1 Operation selection at communication error occurrence (Pr.500 to Pr.502, Pr.779)

You can select operations at communication error occurrences by setting **Pr.500 to Pr.502, Pr.779** under network operation.

◆ **Waiting time for the communication line error output after a communication error**

Waiting time for the communication error output after a communication line error occurrence can be set.

Pr.	Name	Setting range	Minimum setting increments	Initial value
500	Communication error execution waiting time	0 to 999.8 s	0.1 s	0 s

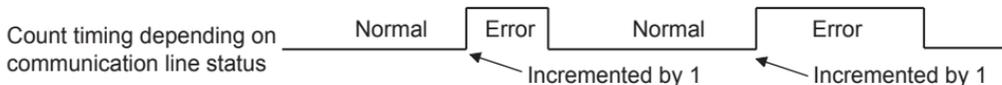


When a communication line error occurs and lasts longer than the time set in **Pr.500**, it is recognized as a communication error. If the communication returns to normal within the time, it is not recognized as a communication error, and the operation continues.

◆ Displaying and clearing the communication error count

The cumulative count of communication error occurrences can be displayed. Write "0" to clear this cumulative count.

Pr.	Name	Setting range	Minimum setting increments	Initial value
501	Communication error occurrence count display	0	1	0



At the point of communication line error occurrence, **Pr.501 Communication error occurrence count display** is incremented by 1.

The cumulative count of communication error occurrences is counted from 0 to 65535. When the count exceeds 65535, the displayed value is cleared and the counting starts over from 0 again.



NOTE

- Communication error count is temporarily stored in the RAM memory. The error count is stored in EEPROM only once per hour. If power reset or converter reset is performed, **Pr.501** setting will be the one that is last stored to EEPROM depending on the reset timing.

◆ Inverter operation at a communication error occurrence

How the inverter operates at a communication line error or an option unit fault can be set.

Pr.	Name	Setting range	Description
502	Stop mode selection at communication error	0 (Initial Value) to 4, 11, 12	Refer to page 33 .
779*1	Operation frequency during communication error	0 to 590 Hz	When a communication error occurs, the inverter operates at the set frequency.
		9999 (Initial Value)	The inverter operates at the frequency set before the communication error occurs.

*1 Valid when **Pr.502** = "3 or 4".

◆ About setting

- Operation at an error occurrence

Fault description	Pr.502 setting	Operation	Indication	Fault output
Communication line	0	Continued*1	Normal*1	Not output*1
	1, 11			
	2, 12			
	3			
	4			
Communication option	0, 3	Output shutoff	"E. 1"	Provided
	1, 2, 11, 12	Output to decelerate and stop the motor	"E. 1" after stop	Provided after stop
	4	Continued	"CF" warning	Not output

*1 When the communication returns to normal within the time period set in **Pr.500**, the communication option error (E.OP1) does not occur.

- Operation after the time in **Pr.500** elapses after an error occurrence

Fault description	Pr.502 setting	Operation	Indication	Fault output
Communication line	0	Output shutoff	"E.OP1"	Provided
	1, 11	Output to decelerate and stop the motor	"E.OP1" after stop	Provided after stop
	2, 12			
	3	Continues operation with the Pr.779 setting.*3	Normal	Not output
	4		"CF" warning	
Communication option itself	0, 3	Output stop status continues.*2	"E.1" kept*2	Kept provided*2
	1, 2, 11, 12			
	4	Continues operation with the Pr.779 setting.*3	"CF" warning	Not output

*2 When an error occurs, the inverter outputs a command to decelerate the motor or shuts off the output, and outputs the fault, independently of the **Pr.500** setting.

*3 Under position control, the operation is continued to the target position.

- Operation at error removal

Fault description	Pr.502 setting	Operation	Indication	Fault output
Communication line	0	Output stop status continues.	"E.OP1" kept	Kept provided
	1, 11			
	2, 12	Restart*4	Normal	Not output
	3			
	4			
Communication option itself	0, 3	Output stop status continues.	"E. 1" kept	Kept provided
	1, 2, 11, 12			
	4	Continues operation with the Pr.779 setting.	"CF" warning	Not output

*4 When the communication error is removed during deceleration, the motor re-accelerates.
Under position control, the motor does not re-accelerates even when the communication error is removed during deceleration.

- The motor is decelerated to a stop according to the setting of **Pr.111 Third deceleration time** when an error occurs while **Pr.502 = "11 or 12"**.

Pr.502 setting	Operation to a stop at a communication error occurrence
0	Output shutoff
1 to 4	Deceleration stop according to the selected deceleration time (selectable using the RT or X9 signal)
11, 12	Deceleration stop according to the setting of Pr.111

NOTE

- The protective function [E.OP1 (fault data: HA1)] is activated at error occurrences on the communication line. The protective function [E.1 (fault data: HF1)] is activated at error occurrences in the communication circuit inside the option.
- Fault output indicates the fault (ALM) signal and fault bit output.
- When the fault output setting is active, fault records are stored in the fault history. (A fault record is written to the fault history at a fault output.)
- When the fault output setting is not active, fault record is overwritten to the fault history temporarily but not stored. After the error is removed, the fault indication is reset, changing the display back to normal, and the last fault is displayed in the fault history.
- When **Pr.502** is set to "1 to 4", the normal deceleration time setting (such as **Pr.8/Pr.44/Pr.45** setting) is applied.
- When a communication line error occurs while **Pr.502** = "2 or 12", the motor re-accelerates if the error is removed during deceleration. The operation command and the speed command before the fault occurred will be applied for restarting. The normal acceleration time setting (such as **Pr.7/Pr.44** setting) is applied for restart. (Acceleration is not restarted if the error is that of the option unit itself.)

CAUTION

- When **Pr.502** = "3" and a communication line error occurs, or **Pr.502** = "4" and a communication line error or a communication option fault occurs, the operation continues. When setting "3 or 4" in **Pr.502**, provide a safety stop countermeasure other than via communication. For example, input a signal through an external terminal (RES, MRS, or X92) or press the PU stop on the operation panel.

4.3.2 Fault and measures

◆ Inverter operation in each operation mode at error occurrences

Location	Status		Operation mode		
			Network operation	External operation	PU operation
Inverter	Inverter operation		Output shutoff	Output shutoff	Output shutoff
	Data communication		Continued	Continued	Continued
Communication line	Inverter operation		Output shutoff*1	Continued	Continued
	Data communication		Stop	Stop	Stop
Communication option	Communication option connection error	Inverter operation	Output shutoff*1	Output shutoff*1	Output shutoff*1
		Data communication	Continued	Continued	Continued
	Error of communication option itself	Inverter operation	Output shutoff*1	Continued	Continued
		Data communication	Stop	Stop	Stop

*1 Depends on the Pr.502 setting.

◆ Measures at error occurrences

Fault indication	Fault description	Measures
E.OP1	Communication line error	<ul style="list-style-type: none"> Check the LED status of the option unit and remove the cause of the alarm (Refer to page 92 for LED indication status). Inspect the master.
E.1, E.2, E.3	Option fault	<ul style="list-style-type: none"> Insert the communication option to the inverter option connector 1. Check the connection between the inverter and option unit for poor contact, etc. and remove the cause of the error.

*1 When faults other than the above are displayed, refer to the Instruction Manual (Detailed) of the inverter and remove the cause of the error.

4.4 Inverter reset

◆ Operation conditions of inverter reset

Which resetting method is allowed or not allowed in each operation mode is described below.

Resetting method			Operation mode		
			Network operation	External operation	PU operation
Reset from the network	Inverter reset (Refer to page 70.)*1		Allowed	Disallowed	Disallowed
	Error reset (RY1A) at inverter fault (Refer to page 58.)*2	Pr.349 = 0, 100*3	Allowed	Allowed	Allowed
		Pr.349 = 1, 101*3		Disallowed	Disallowed
Turn on the RES signal (terminal RES) of the inverter			Allowed	Allowed	Allowed
Switch off inverter power			Allowed	Allowed	Allowed
Reset from the PU/ DU	Inverter reset		Allowed	Allowed	Allowed
	Reset at inverter fault		Allowed	Allowed	Allowed

*1 Inverter reset can be made any time.

*2 Reset can be made only when the protective function of the inverter is activated.

*3 The same operation is performed for the both settings.

NOTE

- When a communication line error has occurred, reset cannot be made from the network.
- The inverter is set to the External operation mode if it has been reset in Network operation mode in the initial status. To resume the network operation, the inverter must be switched to the Network operation mode again. Set a value other than "0" in **Pr.340** to start in the Network operation mode. (Refer to [page 28.](#))
- Communication continues during inverter reset. (The inverter cannot be controlled for about 1 s after release of a reset command.)
- Refer to [page 89](#) for an inverter reset program example.

◆ Error reset operation selection at inverter fault

An error reset command from communication option can be invalid in the External operation mode or PU operation mode. Use RY1A for an error reset command from network. (Refer to [page 58](#).)

Pr.	Name	Initial value	Setting range	Function
349	Communication reset selection/Ready bit status selection	0	0, 100*1	Error reset is enabled independently of operation mode.
			1, 101*1	Error reset is enabled only in the network operation mode.

*1 The same operation is performed for the both settings.

4.5 CC-Link function setting

4.5.1 Station number setting (Pr.542)

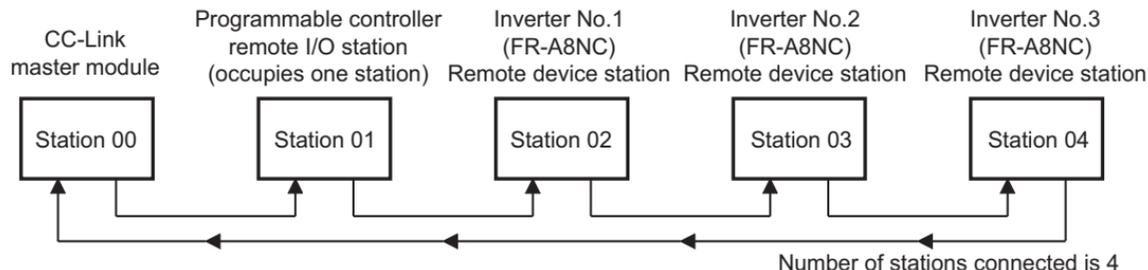
Use **Pr.542 Communication station number (CC-Link)** to set station number of the inverter. Set this parameter within the range of 1 to 64.

Pr.	Name	Initial value	Setting range
542	Communication station number (CC-Link)	1	1 to 64

NOTE

- Use different station numbers for different devices. (If different devices have the same station number, the communication cannot be performed properly.)

◆ Connection example



NOTE

- Set consecutive numbers for the station numbers. (Do not skip a number in sequence like "station number 1 - station number 2- station number 4".)
The station number does not have to match with the physical connection sequence. (There is no problem with having the physical connection sequence like "station number 1 - station number 3 - station number 4 - station number 2".)
- One inverter occupies one station. (One remote device station)
- "L.ERR" LED flickers if the setting is changed. When power is switched on again or the RES signal is turned on, the setting value is reflected and the LED turns off.

4.5.2 Baud rate setting (Pr.543)

Set the transmission speed. (Refer to the manual for the CC-Link master module for details of transmission speed.)

Pr.	Name	Initial value	Setting range	Transmission speed
543	Baud rate selection (CC-Link)	0	0	156 kbps
			1	625 kbps
			2	2.5 Mbps
			3	5 Mbps
			4	10 Mbps

NOTE

- "L.ERR" LED flickers if the setting is changed. When power is switched on again or the RES signal is turned on, the setting value is reflected and the LED turns off.

4.5.3 Frequency command with sign (Pr.541)

By frequency command with sign, start command (forward rotation/reverse rotation) can be inverted to operate. Make selection of sign for the frequency command from RWw1.

Pr.	Name	Initial value	Setting range
541	Frequency command sign selection	0	0, 1

Speed setting using Pr.37 and Pr.144	Pr.541 setting	Sign	Setting range	Actual frequency command
Not used	0	Not used	0 to 59000	0 to 590.00 Hz
	1	With	-32768 to 32767 (two's complement)	-327.68 to 327.67 Hz
With	0	Not used	0 to 65535	It depends on Pr.37, Pr.144, Pr.811*1. (in 1 or 0.1 increments)
	1	With	-32768 to 32767 (two's complement)	

*1 Pr.811 is only available for the FR-A800 series.

- Relationship between the start command and sign (Pr.541="1")

Start command	Sign of the frequency command	Actual run command
Forward rotation	+	Forward rotation
	-	Reverse rotation
Reverse rotation	+	Reverse rotation
	-	Forward rotation

 **NOTE**

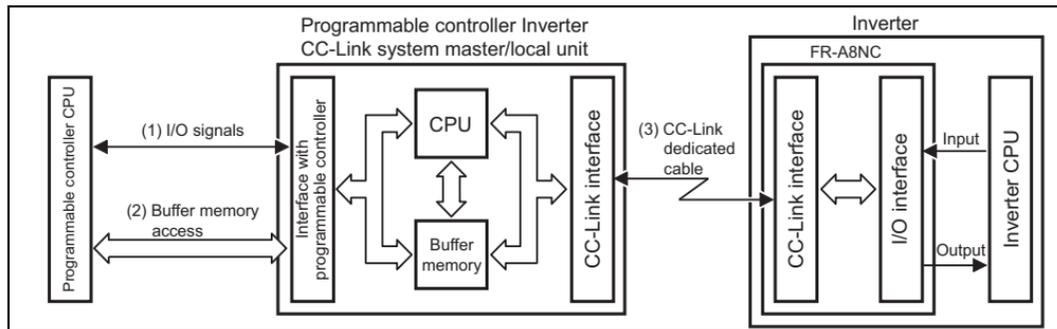
- When **Pr.541** = 1 (with sign)
 - When EEPROM write is specified with the RYE, write mode error (error code H01) will occur.
 - When concurrent execution of both RYD and RYE is enabled (when a value other than 0 is set in **Pr.544**) and both RYD and RYE are turned on, RYD has precedence.
 - When power is turned on (inverter reset), the initial setting status of the sign bit is "positive" and the set frequency is "0 Hz". (The motor does not operate at the frequency set before turning OFF the power (inverter reset).)
 - When set frequency is written with the instruction code of HED and HEE, the sign of the frequency command is not changed.
- Setting **Pr.811 Set resolution switchover** ="1 or 11" changes the increment from 1 r/min to 0.1 r/min. (Only for the FR-A800 series)

5 FUNCTION OVERVIEW

5.1 Function block diagram

Using function blocks, this section explains I/O data transfer to/from an inverter in CC-Link:

- Link refresh is continuously executed between the master station and inverter in the CC-Link system at intervals of 1.1 ms to 141 ms (per station).



- (1) These are I/O signals assigned to the CC-Link system master/local unit. These signals are used for communication between the programmable controller CPU and CC-Link system master/local unit. Refer to [page 56](#) for details of the signal.
- (2) Regarding the data input to the inverter, writing of inverter output data, and reading of a faulty CC-Link station are available. Automatic refresh function enables reading from/writing to buffer memory. (Use FROM/TO command of the sequence program to synchronize without using the automatic refresh function.) Refer to CC-Link master/local module manual for the buffer memory details.
- (3) CC-Link communication start command is given from the sequence program. After the CC-Link communication starts, link refresh is always performed asynchronously (or synchronously) with execution of sequence program. For details, refer to the CC-Link system master/local unit manual.

5.2 Output from the inverter to the network

Main items which can be output from the inverter to the master and their descriptions are explained below.

Item	Description	Refer to page
Inverter status monitor	The output terminal status of the inverter can be monitored.	59
Output frequency monitor	The output frequency can be monitored.	64, 68
Output current monitor	The output current can be monitored.	68
Output voltage monitor	The output voltage can be monitored.	68
Special monitor	The monitor data selected can be checked.	68
Faults history	Fault records can be checked.	64, 69
Data at alarm occurrence	The inverter status at alarm occurrence can be checked.	65
Operation Mode	The current operation mode can be checked.	68
Parameter read	Parameter settings can be read.	70
Read of set frequency	The current set frequency can be read.	69



- Refer to the Instruction Manual (Detailed) of the inverter for functions controllable from the network in each operation mode.

5.3 Input to the inverter from the network

Main items which can be commanded from the master to the inverter and their descriptions are explained below.

Item	Description	Refer to page
Forward rotation command	Give the forward rotation command.	56
Reverse rotation command	Give the reverse rotation command.	56
Input terminal function command	Execute functions assigned to the inverter input terminals.	56
Inverter output stop command	Stop the inverter output.	57
Error reset	Reset the inverter only when an inverter alarm occurs.	58
Frequency (torque command / torque limit*1) setting	Set the frequency (torque command / torque limit).	61, 69
Monitor command	Specify the description monitored.	61, 68
Operation mode specification	Set the operation mode.	68
Faults history clear	Erase past eight fault records.	70
All parameter clear	Return the parameter descriptions to the initial value.	70
Inverter reset	Reset the inverter.	70
Parameter write	Write parameter settings.	70
PID control	PID set point, PID measured value and PID deviation can be input from the network.	62

*1 The setting is available only for the FR-A800 series.



- Refer to the Instruction Manual (Detailed) of the inverter for functions controllable from the network in each operation mode.

6 I/O SIGNAL LIST

6.1 CC-Link extended setting (Pr.544)

Remote register function can be extended.

Pr.	Name	Initial value	Setting range	CC-Link Ver.	Description	Refer to page	
544	CC-Link extended setting	0	0	1	Occupies one station (FR-A5NC compatible)*1	47	
			1		Occupies one station		50
			12*2	2	Occupies one station double	51	
			14*2		Occupies one station quadruple	52	
			18*2		Occupies one station octuple	54	
			24*2, *3		Occupies one station quadruple	52	
			28*2, *3		Occupies one station octuple	54	
			100		1	Occupies one station	PLC function
			112*2	2	Occupies one station double		
			114*2		Occupies one station quadruple		
			118*2		Occupies one station octuple		
			128*2, *3		Occupies one station octuple		

- *1 The program used for conventional series inverter (FR-A5NC) can be used.
When RYD, RYE, and RYF turn on simultaneously, only one of them is executed.
The upper 8 bits of RWw2 are link parameter extended setting.
- *2 When using double, quadruple and octuple settings of the CC-Link Ver.2, station data of the master station must be set to double, quadruple and octuple also.
(If the master station is CC-Link Ver.1 compatible station, the above setting can not be made.)
- *3 This setting can be set only when the inverter supports this function. (Refer to [page 73](#).)
- *4 Refer to the PLC function programming manual.



- The setting change is reflected after an inverter reset. (Refer to [page 37](#) for inverter reset.)

6.2 I/O signal list

6.2.1 I/O signal when CC-Link Ver.1 one station (FR-A5NC compatible) is occupied (Pr.544 = 0)

◆ Remote I/O (32 points)

Device no.*6	Signal	Refer to page	Device no.*6	Signal	Refer to page
RYn0	Forward rotation command *3	56	RXn0	Forward running	59
RYn1	Reverse rotation command *3	56	RXn1	Reverse running	59
RYn2	High-speed operation command (terminal RH function) *1	56	RXn2	Running (terminal RUN function) *4	59
RYn3	Middle-speed operation command (terminal RM function) *1	56	RXn3	Up to frequency (terminal SU function) *4	59
RYn4	Low-speed operation command (terminal RL function) *1	56	RXn4	Overload alarm (terminal OL function) *4	59
RYn5	Jog operation command (terminal Jog function) *1	56	RXn5	Instantaneous power failure (terminal IPF function) *4	59
RYn6	Second function selection (terminal RT function) *1	56	RXn6	Frequency detection (terminal FU function) *4	59
RYn7	Current input selection (terminal AU function) *1	56	RXn7	Error (terminal ABC1 function) *4	59
RYn8	Selection of automatic restart after instantaneous power failure (terminal CS function) *1, *2	56	RXn8	— (terminal ABC2 function) *4	59
RYn9	Output stop *3	57	RXn9	Pr.313 assignment function (DO0) *5	59
RYnA	Start self-holding selection (terminal STOP function) *1	57	RXnA	Pr.314 assignment function (DO1) *5	59

Device no.*6	Signal	Refer to page
RYnB	Reset (terminal RES function) *1	57
RYnC	Monitor command	57
RYnD	Frequency setting command (RAM)	57
RYnE	Frequency setting command (RAM, EEPROM)	57
RYnF	Instruction code execution request	57
RY(n+1)0 to RY(n+1)7	Reserved	—
RY(n+1)8	Not used (initial data process completion flag)	—
RY(n+1)9	Not used (initial data process request flag)	—
RY(n+1)A	Error reset request flag	58
RY(n+1)B to RY(n+1)F	Reserved	—

Device no.*6	Signal	Refer to page
RXnB	Pr.315 assignment function (DO2) *5	59
RXnC	Monitoring	59
RXnD	Frequency setting completion (RAM)	60
RXnE	Frequency setting completion (RAM, EEPROM)	60
RXnF	Instruction code execution completion	60
RX(n+1)0 to RX(n+1)7	Reserved	—
RX(n+1)8	Not used (initial data process request flag)	—
RX(n+1)9	Not used (initial data process completion flag)	—
RX(n+1)A	Error status flag	60
RX(n+1)B	Remote station ready	60
RX(n+1)C to RX(n+1)F	Reserved	—

- *1 These signals are set in the initial status. Using **Pr.180 to Pr.186**, **Pr.188**, and **Pr.189**, you can change input signal functions. Refer to the Instruction Manual (Detailed) of the inverter for details of **Pr.180 to Pr.186**, **Pr.188**, and **Pr.189**.
- *2 For the FR-F800 series, no function is assigned in the initial setting.
- *3 The signals are fixed. They cannot be changed using parameters.
- *4 These signals are set in the initial status. Using **Pr.190 to Pr.196**, you can change output signal functions. Refer to the Instruction Manual (Detailed) of the inverter for details of **Pr.190 to Pr.196**.
- *5 Output signal can be assigned using **Pr.313 to Pr.315**.
The settings of **Pr.313 to Pr.315** are the same as those of **Pr.190 to Pr.196** (output terminal function selection). Refer to the Instruction Manual (Detailed) of the inverter for details of **Pr.190 to Pr.196**.
- *6 "n" indicates a value determined according to the station number setting.

◆ Remote register

Address*3	Description		Refer to page	Address*3	Description	Refer to page
	Upper 8 bits	Lower 8 bits				
RWwn	Monitor code 2	Monitor code 1	61	RWrn	First monitor value	64
RWwn+1	Set frequency (0.01 Hz increments) / torque command*2		61	RWrn+1	Second monitor value	64
RWwn+2	H00 (arbitrary)*1	Instruction code	61	RWrn+2	Reply code	64
RWwn+3	Write data		61	RWrn+3	Read data	64

*1 The above 8 bit is always H00 even if a value other than H00 is set.

*2 For the FR-A800 series, when Pr.804="3 or 5" during torque control under Real sensorless vector control or vector control, a torque command value is set in RWwn+1.

*3 "n" indicates a value determined according to the station number setting.

6.2.2 I/O signal when CC-Link Ver.1 one station is occupied (Pr.544 = 1)

◆ Remote I/O (32 points)

Same as when Pr.544 = 0 (Refer to [page 47](#))

◆ Remote register

Address*2	Description		Refer to page	Address*2	Description		Refer to page
	Upper 8 bits	Lower 8 bits			Upper 8 bits	Lower 8 bits	
RWwn	Monitor code 2	Monitor code 1	61	RWrn	First monitor value		64
RWwn+1	Set frequency (0.01 Hz increments) / torque command*1		61	RWrn+1	Second monitor value		64
RWwn+2	Link parameter extended setting	Instruction code	61	RWrn+2	Reply code 2	Reply code 1	64
RWwn+3	Write data		61	RWrn+3	Read data		64

*1 For the FR-A800 series, when Pr.804="3 or 5" during torque control under Real sensorless vector control or vector control, a torque command value is set in RWwn+1.

*2 "n" indicates a value determined according to the station number setting.

6.2.3 I/O signal when CC-Link Ver.2 double setting is selected (Pr.544 = 12)

◆ Remote I/O (32 points)

Same as when Pr.544 = 0 (Refer to [page 47](#))

◆ Remote register

Address*2	Description		Refer to page
	Upper 8 bits	Lower 8 bits	
RWwn	Monitor code 2	Monitor code 1	61
RWwn+1	Set frequency (0.01 Hz increments) / torque command*1		61
RWwn+2	Link parameter extended setting	Instruction code	61
RWwn+3	Write data		61
RWwn+4	Monitor code 3		62
RWwn+5	Monitor code 4		62
RWwn+6	Monitor code 5		62
RWwn+7	Monitor code 6		62

Address*2	Description		Refer to page
	Upper 8 bits	Lower 8 bits	
RWrn	First monitor value		64
RWrn+1	Second monitor value		64
RWrn+2	Reply code 2	Reply code 1	64
RWrn+3	Read data		64
RWrn+4	Third monitor value		64
RWrn+5	Fourth monitor value		64
RWrn+6	Fifth monitor value		64
RWrn+7	Sixth monitor value		64

*1 For the FR-A800 series, when Pr.804="3 or 5" during torque control under Real sensorless vector control or vector control, a torque command value is set in RWwn+1.

*2 "n" indicates a value determined according to the station number setting.

6.2.4 I/O signal when CC-Link Ver.2 quadruple setting is selected (Pr.544 = 14, 24)

◆ Remote I/O (32 points (64 points occupied))

Same as when Pr.544 = 0 (Refer to [page 47](#))

◆ Remote register

Address*4	Description		Refer to page
	Upper 8 bits	Lower 8 bits	
RWwn	Monitor code 2	Monitor code 1	61
RWwn+1	Set frequency (0.01 Hz increments)		61
RWwn+2	Link parameter extended setting	Instruction code	61
RWwn+3	Write data		61
RWwn+4	Monitor code 3		62
RWwn+5	Monitor code 4		62
RWwn+6	Monitor code 5		62
RWwn+7	Monitor code 6		62
RWwn+8	Faults history No.	H00	62
RWwn+9	PID set point (0.01% increments) *1		62
RWwn+A	PID measured value (0.01% increments) *1		62
RWwn+B	PID deviation (0.01% increments) *1		62
RWwn+C	Torque command or torque limit *2 / Torque command or torque limit (1st quadrant) *3		62, 63, 73

Address*4	Description		Refer to page
	Upper 8 bits	Lower 8 bits	
RWrn	First monitor value		64
RWrn+1	Second monitor value		64
RWrn+2	Reply code 2	Reply code 1	64
RWrn+3	Read data		64
RWrn+4	Third monitor value		64
RWrn+5	Fourth monitor value		64
RWrn+6	Fifth monitor value		64
RWrn+7	Sixth monitor value		64
RWrn+8	Faults history No.	Fault data	64
RWrn+9	Fault record (output frequency)		65
RWrn+A	Fault record (output current)		65
RWrn+B	Fault record (output voltage)		65
RWrn+C	Fault record (energization time)		65

Address*4	Description		Refer to page
	Upper 8 bits	Lower 8 bits	
RWwn+D	H00 (Free) *2 / Torque limit (2nd quadrant) *3		63
RWwn+E	H00 (Free) *2 / Torque limit (3rd quadrant) *3		63
RWwn+F	H00 (Free) *2 / Torque limit (4th quadrant) *3		63

Address*4	Description		Refer to page
	Upper 8 bits	Lower 8 bits	
RWrn+D	H00 (Free)		—
RWrn+E			
RWrn+F			

*1 Valid when Pr.128="50, 51, 60, or 61".

*2 Applicable when Pr.544="14".

*3 Applicable when Pr.544="24". The setting of Pr.544="24" can be set only when the inverter supports this function. (Refer to [page 73](#).)

*4 "n" indicates a value determined according to the station number setting.

6.2.5 I/O signal when CC-Link Ver.2 octuple setting is selected (Pr.544 = 18, 28)

◆ Remote I/O (32 points (128 points occupied))

Same as when Pr.544 = 0 (Refer to [page 47](#))

◆ Remote register

Address*4	Description		Refer to page	Address*4	Description		Refer to page
	Upper 8 bits	Lower 8 bits			Upper 8 bits	Lower 8 bits	
RWwn	Monitor code 2	Monitor code 1	61	RWrn	First monitor value		64
RWwn+1	Set frequency (0.01 Hz increments)		61	RWrn+1	Second monitor value		64
RWwn+2	Link parameter extended setting	Instruction code	61	RWrn+2	Reply code 2	Reply code 1	64
RWwn+3	Write data		61	RWrn+3	Read data		64
RWwn+4	Monitor code 3		62	RWrn+4	Third monitor value		64
RWwn+5	Monitor code 4		62	RWrn+5	Fourth monitor value		64
RWwn+6	Monitor code 5		62	RWrn+6	Fifth monitor value		64
RWwn+7	Monitor code 6		62	RWrn+7	Sixth monitor value		64
RWwn+8	Faults history No.	H00	62	RWrn+8	Faults history No.	Faults history data	64
RWwn+9	PID set point (0.01% increments)*1		62	RWrn+9	Fault record (output frequency)		65
RWwn+A	PID measured value (0.01% increments) *1		62	RWrn+A	Fault record (output current)		65
RWwn+B	PID deviation (0.01% increments) *1		62	RWrn+B	Fault record (output voltage)		65
RWwn+C	Torque command or torque limit *2 / Torque command or torque limit (1st quadrant) *3		62, 63, 73	RWrn+C	Fault record (energization time)		65
RWwn+D	H00 (Free) *2 / Torque limit (2nd quadrant) *3		63	RWrn+D	H00 (Free)		—
RWwn+E	H00 (Free) *2 / Torque limit (3rd quadrant) *3		63				
RWwn+F	H00 (Free) *2 / Torque limit (4th quadrant) *3		63				

Address*4	Description		Refer to page
	Upper 8 bits	Lower 8 bits	
RWwn+10	Link parameter extended setting	Instruction code	63
RWwn+11	Write data		63
RWwn+12	Link parameter extended setting	Instruction code	63
RWwn+13	Write data		63
RWwn+14	Link parameter extended setting	Instruction code	63
RWwn+15	Write data		63
RWwn+16	Link parameter extended setting	Instruction code	63
RWwn+17	Write data		63
RWwn+18	Link parameter extended setting	Instruction code	63
RWwn+19	Write data		63
RWwn+1A	H00 (Free)		-
RWwn+1B			
RWwn+1C			
RWwn+1D			
RWwn+1E			
RWwn+1F			

Address*4	Description		Refer to page
	Upper 8 bits	Lower 8 bits	
RWRn+10	Reply code		65
RWRn+11	Read data		65
RWRn+12	Reply code		65
RWRn+13	Read data		65
RWRn+14	Reply code		65
RWRn+15	Read data		65
RWRn+16	Reply code		65
RWRn+17	Read data		65
RWRn+18	Reply code		65
RWRn+19	Read data		65
RWRn+1A	H00 (Free)		-
RWRn+1B			
RWRn+1C			
RWRn+1D			
RWRn+1E			
RWRn+1F			

*1 Valid when Pr.128="50, 51, 60, or 61".

*2 Applicable when Pr.544="18".

*3 Applicable when Pr.544="28". The setting of Pr.544="28" can be set only when the inverter supports this function. (Refer to [page 73](#).)

*4 "n" indicates a value determined according to the station number setting.

7 DETAILS OF INPUT AND OUTPUT SIGNALS

The following device No. are those for station 1. For stations 2 and later, the device No. are different. (Refer to the master module manual for correspondence between the device No. and station number)

7.1 Details of remote input and output signals

7.1.1 Output signals (master module to inverter (FR-A8NC))

The output signals from the master module are indicated. (Input signals to inverter)

Device no.	Signal	Description	
RY0	Forward rotation command *3	0: Stop command 1: Forward rotation start	When "1" is set, a start command is input to the inverter. When "1" is set in RY0 and RY1, a stop command is input.
RY1	Reverse rotation command *3	0: Stop command 1: Reverse rotation start	
RY2	High-speed operation command (terminal RH function) *1	Functions assigned to terminals RH, RM, RL, JOG, RT, AU, and CS are activated.	
RY3	Middle-speed operation command (terminal RM function) *1		
RY4	Low-speed operation command (terminal RL function) *1		
RY5	Jog operation command (terminal Jog function) *1		
RY6	Second function selection (terminal RT function) *1		
RY7	Current input selection (terminal AU function) *1		
RY8	Selection of automatic restart after instantaneous power failure (terminal CS function) *1, *2		

Device no.	Signal	Description
RY9	Output stop *3	Turn on the MRS signal to stop the inverter output. (The logic can be changed by the Pr.17 setting.)
RYA	Start self-holding selection (terminal STOP function) *1	Functions assigned to terminal STOP and RES are activated.
RYB	Reset (RES terminal function) *1	
RYC	Monitor command	When "1" is set in RYC, the monitored value is set in the remote register RWr0, 1, 4 to 7, and "1" is set in the monitoring (RXC). While "1" is set in RYC, the monitored data is always updated.
RYD *5	Frequency setting command / torque command *6 (RAM)	When "1" is set in RYD, the set frequency/torque command (RWw1) is written to RAM of the inverter. *4 After the writing completes, "1" is set in the frequency setting / torque command completion (RXD). Under Real sensorless vector control, vector control, and PM sensorless vector control, the following value is also written to RAM at the same time. • During torque control *8: Torque command value • During speed control / position control: Torque limit value
RYE *5	Frequency setting command / torque command *6 (RAM, EEPROM)	When "1" is set in RYE, the set frequency/torque command (RWw1) is written to RAM and EEPROM of the inverter. After the writing completes, "1" is set in the frequency setting / torque command completion (RXE). Under Real sensorless vector control, vector control, and PM sensorless vector control, the following value is also written to RAM and EEPROM at the same time. • During torque control *8: Torque command value • During speed control / position control: Torque limit value (Pr.544 ≠ "24 or 28") To change the frequency consecutively, be sure to write data to the inverter RAM.
RYF *5	Instruction code execution request	When "1" is set in RYF, processes corresponding to the instruction codes set to RWw2, 10, 12, 14, 16 and 18 are executed. "1" is set in the instruction code execution request (RXF) after completion of instruction codes. When an instruction code execution error occurs, a value other than "0" is set in the reply code (RWr2, 10, 12, 14, 16, 18).

Device no.	Signal	Description
RY1A	Error reset request flag	When "1" is set in RY1A at an inverter fault, the inverter is reset, then "0" is set in the error status flag (RX1A). *7

- *1 Signal names are initial values. Using **Pr.180 to Pr.186**, **Pr.188**, and **Pr.189**, you can change input signal functions. Note that some of signals do not accept a command from the network according to the **Pr.338** and **Pr.339** settings. Refer to the Instruction Manual (Detailed) of the inverter for details of **Pr.180 to Pr.186**, **Pr.188**, **Pr.189**, **Pr.338**, and **Pr.339**.
- *2 For the FR-F800 series, no function is assigned in the initial setting.
- *3 The signals are fixed. They cannot be changed using parameters.
- *4 While "1" is set in the frequency setting command (RYD), the set frequency (RWw1) is always applied.
- *5 If "1" is set in these registers at the same time while **Pr.544** = "0," only one of these is executed.
- *6 The torque command / torque limit setting is available only for the FR-A800 series.
- *7 Refer to [page 37](#) for operation conditions of inverter reset.
- *8 Torque control cannot be performed with a PM motor.

7.1.2 Input signals (inverter (FR-A8NC) to master module)

The input signals to the master module are indicated. (Output signals from inverter)

Device no.	Signal	Description
RX0	Forward running	0: Other than forward running (during stop or reverse rotation) 1: Forward running
RX1	Reverse running	0: Other than reverse running (during stop or forward rotation) 1: Reverse running
RX2	Running (terminal RUN function) *1	Functions assigned to terminals RUN, SU, OL, IPF, FU, ABC1 and ABC2 activate.
RX3	Up to frequency (terminal SU function) *1	
RX4	Overload alarm (terminal OL function) *1	
RX5	Instantaneous power failure (terminal IPF function) *1	
RX6	Frequency detection (terminal FU function) *1	
RX7	Fault (terminal ABC1 function) *1	
RX8	— (terminal ABC2 function) *1	
RX9	— (DO0 function) *2	
RXA	— (DO1 function) *2	
RXB	— (DO2 function) *2	
RXC	Monitoring	After "1" is set in the monitor command (RYC), and the monitored value is set in the remote register Rwr0, 1, 4 to 7, "1" is set in this signal. When "0" is set in the monitor command (RYC), "0" is set in this signal.

Device no.	Signal	Description
RXD	Frequency setting completion/torque command setting completion *3 (RAM)	After "1" is set in the frequency setting command/torque command (RYD) and the frequency setting command/torque command is written to the inverter RAM, "1" is set in this signal. When "0" is set in the frequency setting command/torque command (RYD), "0" is set in this signal.
RXE	Frequency setting completion/torque command setting completion *3 (RAM, EEPROM)	After "1" is set in the frequency setting command/torque command (RYE) and the frequency setting command/torque command is written to the inverter RAM and EEPROM, "1" is set in this signal. When "0" is set in the frequency setting command/torque command (RYE), "0" is set in this signal.
RXF	Instruction code execution completion	After "1" is set in the instruction code execution request (RYF) and the processes corresponding to the instruction codes (RWw2, 10, 12, 14, 16 and 18) are executed, "1" is set in this signal. When "0" is set in the instruction code execution request (RYF), "0" is set in this signal.
RX1A	Error status flag	When an inverter error occurs (protective function is activated), "1" is set in this signal.
RX1B	Remote station ready	When the inverter goes into the ready status upon completion of initial setting after power-on or hardware reset, "1" is set in this signal. When an inverter error occurs (protective function is activated), "0" is set in this signal. The signal is used as an interlock signal during the write to/read from the master module.

*1 Signal names are initial values. Using **Pr.190 to Pr.196**, you can change output signal functions.

Refer to the Instruction Manual (Detailed) of the inverter for details of **Pr.190 to Pr.196**.

*2 Signals are not assigned in the initial setting. Use **Pr.313 to Pr.315** to assign signals to the devices RX9 to RXB. The settings of **Pr.313 to Pr.315** are the same as those of **Pr.190 to Pr.196** (output terminal function selection).

Refer to the Instruction Manual (Detailed) of the inverter for details of **Pr.190 to Pr.196**.

*3 The torque command setting is available only for the FR-A800 series.

7.2 Details of remote register

7.2.1 Remote register (master module to inverter (FR-A8NC))

◆ Remote register definition

Device no.	Signal	Description
RWw0	Monitor code ^{1, 2}	Set the monitor code to be referenced (Refer to page 72). When "1" is set in RYC, data of specified monitored items will be stored in RWr0, RWr1.
RWw1	Set frequency ^{+1, +2}	Specify the set frequency or speed (machine speed). At this time, whether to write to RAM or EEPROM is decided with the RYD and RYE settings. After setting the set frequency in this register, set "1" in RYD or RYE to write the frequency. After writing of frequency is completed, "1" is set in RXD or RXE in response to the input command. The setting range is 0 to 590.00 Hz (0.01 Hz increments). Write "59000" when setting 590.00 Hz.
	Torque command value ⁺⁴	When performing torque control under Real sensorless vector control or vector control with Pr.544 CC-Link extended setting = 0, 1, 12, and Pr.804 Torque command source selection = 3, 5, specify torque command value. The value is written to the inverter either by RYD or RYE. Pr.805 Torque command value (RAM) and Pr.806 Torque command value (RAM, EEPROM) are also updated at the same time. The setting range and setting increments depend on the Pr.804 setting. (Refer to page 73 .)
RWw2	Link parameter extended setting/ Instruction code	Set the instruction code for execution of operation mode rewrite, Pr.read/write, error reference, error clear, etc. (Refer to page 68) Set "1" in RYF to execute the corresponding instruction after completing the register setting. "1" is set in RXF after completing the execution of the instruction. When a value other than "0 (100)" is set in Pr.544 , upper eight bits are link parameter extended setting. Example) When reading Pr.160 , instruction code is H0200.
RWw3	Write data	Set the data specified by the RWw2 instruction code. (When required) Set "1" in RYF after setting RWw2 and this register. Set "0" when the write code is not required.

Device no.	Signal	Description	
RWw4	Monitor code 3	Set the monitor code to be monitored. By setting "1" in RYC after setting, the specified monitored data is stored in RWr4 to 7.	
RWw5	Monitor code 4		
RWw6	Monitor code 5		
RWw7	Monitor code 6		
RWw8	Faults history No.	Set how many fault records in past to be read. Back to eight fault records in past can be read. (lower 8 bits is H00) Upper 8 bits: H00 (latest fault) to H07 (eight faults in past) When H08 to HFF is set to the lower 8 bits, the fault record becomes an undetermined value.	
RWw9	PID set point *3	Set the PID set point Setting range: "0 to 100.00%"	<ul style="list-style-type: none"> • Input a value 100 times greater than the value to be set For example, input "10000" when setting 100.00%. • Refer to the Instruction Manual (Detailed) of the inverter for details of PID control.
RWwA	PID measured value *3	Set the PID measured value Setting range: "0 to 100.00%"	
RWwB	PID deviation *3	Set the PID deviation. Setting range: "-100.00% to 100.00%"	
RWwC	Torque command value *4	When Pr.544 = "14, 18, 24, or 28" and Pr.804 = "3 or 5" during torque control (Real sensorless vector control / vector control), torque command values can be specified. The value is written to the inverter by RYD or RYE. Pr.805 and Pr.806 are also updated at the same time. The setting range and the setting increment depend on the Pr.804 setting. If the data outside the range is set, the previous setting is retained.	
	Torque limit value *4, *5	When Pr.544 = "14 or 18", Pr.804 = "3 or 5", and Pr.810 Torque limit input method selection = "2" during speed control or position control (Real sensorless vector control / vector control / PM sensorless vector control), torque limit values can be specified. The value is written to the inverter by RYD or RYE. Pr.805 and Pr.806 are also updated at the same time. The setting range and the setting increment depend on the Pr.804 setting (absolute value). If the data outside the range is set, the previous setting is retained.	

Device no.	Signal	Description
RWwC, RWwD, RWwE, RWwF	Torque limit level (1st quadrant to 4th quadrant) *4, *5	When Pr.544 = "24 or 28" and Pr.810 = "2" during speed control or position control (Real sensorless vector control / vector control / PM sensorless vector control), torque limit values can be specified for each of the 1st to the 4th quadrants. (Setting range: 0 to 40000 (0 to 400%), setting increment: 0.01%) The value is written to the inverter by RYD. (EEPROM write by RYE is disabled.) When "HFFFF" is set in RWwD to RWwF, the RWwC setting is applied to the operation in the target quadrant. When a value within the setting range of Pr.805 or Pr.806 is entered in RWwC while Pr.804 = "3 or 5", the Pr.805/Pr.806 setting is updated. If the data outside the range is set, the previous setting is retained.
RWw10, RWw12, RWw14, RWw16, RWw18	Link parameter extended setting/ Instruction code	Set the instruction code (Refer to page 68 .) for execution of operation mode rewrite, Pr.read/write, error reference, error clear, etc. The instructions are executed in the following order by setting "1" in RYF after completing the register setting: RWw2, 10, 12, 14, 16, then 18. After completing the execution up to RWw18, "1" is set in RXF. Set HFFFF to disable an instruction by RWw10 to 18. (RWw2 is always executed.) The first 8 bits are link parameter extended setting. Example) When reading Pr.160 , instruction code is H0200.
RWw11, RWw13, RWw15, RWw17, RWw19	Write data	Set the data specified by the instruction code of RWw10, 12, 14, 16, and 18. (when required) RWw10 and 11, 12 and 13, 14 and 15, 16 and 17, and 18 and 19 correspond each other. Set "1" in RYF after setting the instruction codes (RWw10, 12, 14, 16, and 18) and the corresponding register. Set "0" when the write code is not required.

- *1 The display can be changed to rotations per minute according to the **Pr.37**, **Pr.144**, and **Pr.811** settings. (**Pr.811** is only available for the FR-A800 series.) For details, refer to the Instruction Manual (Detailed) of the inverter.
- *2 When **Pr.541 Frequency command sign selection** = 1, the setting value has either + or -. When the setting value is negative, the command is inversed from starting command.
Setting range: -327.68 Hz to 327.67 Hz (-327.68 to 327.67) 0.01 Hz increments
For details refer to [page 41](#).
- *3 When **Pr.128** = "50, 51, 60, 61", they are valid. If the data outside the range is set, the previous setting is retained.
Refer to the Instruction Manual (Detailed) of the inverter for details of **Pr.128**.
- *4 The setting is available only for the FR-A800 series.
- *5 This setting can be set only when the inverter supports this function. (Refer to [page 73](#).)

7.2.2 Remote register (inverter (FR-A8NC) to master module)

◆ Remote register definition

Device no.	Signal	Description
RWr0	First monitor value	When "1" is set in RYC, the specified monitored data is set to the lower 8 bits of the monitor code (RWW0).
RWr1	Second monitor value (Output frequency *1)	When "0" is set to the upper 8 bits of the monitor code (RWW0), the current output frequency is always set. When a value other than "0" is set to the upper 8 bits of the monitor code (RWW0) while "1" is set in RYC, the monitor data specified by the upper 8 bits of the monitor code (RWW0) is set.
RWr2	Reply code (when Pr.544 = 0)	When "1" is set in RYD or RYE, the reply code for the frequency setting command is set. When "1" is set in RYF, the reply code corresponding to the instruction code RWW2 is set. The value "0" is set for a normal reply and any digit other than "0" is set for data fault, mode error, etc. (Refer to page 66.)
	Reply code 1 (when Pr.544 ≠ 0)	Lower 8 bits of RWr2 When "1" is set in RYD or RYE, the reply code for the frequency setting command (torque command / torque limit) is set. (Refer to page 66.)
	Reply code 2 (when Pr.544 ≠ 0)	Upper 8 bits of RWr2 When "1" is set in RYF, the reply code corresponding to the instruction code RWW2 is set. (Refer to page 66.)
RWr3	Read data	For a normal reply, the reply data to the instruction specified by the instruction code is set.
RWr4	Third monitor value	When "1" is set in RYC, the monitored data specified by the monitor code (RWW4 to 7) is saved.
RWr5	Fourth monitor value	
RWr6	Fifth monitor value	
RWr7	Sixth monitor value	
RWr8	Fault record (fault data)	

Device no.	Signal	Description
RWr9	Fault record (output frequency)	Output frequency of the faults history No. specified in RWw8 is stored.
RWrA	Fault record (output current)	Output current of the faults history No. specified in RWw8 is stored.
RWrB	Fault record (output voltage)	Output voltage of the faults history No. specified in RWw8 is stored.
RWrC	Fault record (energization time)	Energization time of the faults history No. specified in RWw8 is stored.
RWr10 to RWr19	Reply code	When "1" is set in RYF, the reply codes corresponding to the instruction code RWw10, 12, 14, 16, and 18 are set. The value "0" is set for a normal reply and other than "0" is set for data fault, mode error, etc. (Refer to page 66 .)
	Read data	For a normal reply, the reply data to the instruction specified by the instruction code is set.

*1 When position control is selected for the FR-A800 series, the number of pulses is monitored when **Pr.430** ≠ "9999".

◆ Reply code definition

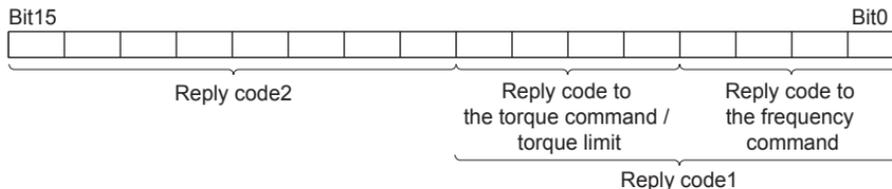
The reply to the instruction execution is set to RWr2, 10, 12, 14, 16, 18.

When executing the frequency setting (RYD, RYE) or instruction code execution (RYF), check the reply code (RWr2) in the remote register after execution.

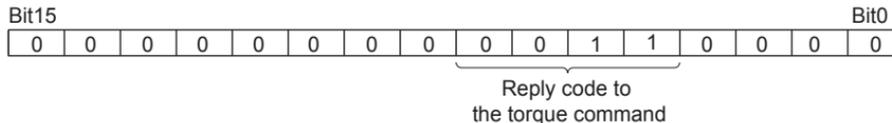
	Data	Item	Alarm definition	Remarks
Reply code	H0000	Normal	No error (normal completion of instruction code execution)	<ul style="list-style-type: none"> • Reply code to RWr2 when Pr.544 = 0 • Reply code to RWw10, 12, 14, 16, and 18 when Pr.544 = 18
	H0001	Write mode error	Parameter write was attempted during operation other than a stop in the network operation mode.	
	H0002	Parameter selection error	Unregistered code number was set.	
	H0003	Setting range error	Set data is outside the permissible data range.	
Reply code 1+1	H00	Normal	No error (normal completion of instruction code execution)	Reply code to RWr2 when Pr.544 ≠ 0 ,
	H01	Write mode error	Parameter write was attempted during operation other than a stop in the network operation mode.	
	H03	Frequency command / torque command / torque limit setting range error	The value outside the range is set.	
Reply code 2	H00	Normal	No error (normal completion of instruction code execution)	
	H01	Write mode error	Parameter write was attempted during operation other than a stop in the network operation mode.	
	H02	Parameter selection error	Unregistered code number was set.	
	H03	Setting range error	Set data is outside the permissible data range.	

- *1 The contents of the reply code 1 are changed when torque commands are given or the torque is limited from the FR-A800 series (when Pr.544="14, 18, 24, or 28").

The upper 4 bits of the reply code 1 are used as the reply code to the torque command / torque limit, and the lower 4 bits are used as the reply code to the frequency command.



Example) The error code is H0030 when the torque command value is outside the setting range.



7.2.3 Instruction codes

◆ Instruction code definition

Set the instruction code using a remote register (RWw) (Refer to [page 61](#).)

The definition read by the instruction code is stored in the remote register (RWr). (Refer to [page 64](#).)

Item		Read/write	Instruction code	Description
Operation mode		Read	H7B	H0000: Network operation mode H0001: External operation mode, External JOG operation mode H0002: PU operation mode, External/PU combined operation mode 1 and 2, PUJOG operation mode
		Write	HFB	H0000: Network operation mode H0001: External operation mode H0002: PU operation mode (Pr.79 = "6")
Monitor	Output frequency/speed*1, *2	Read	H6F	H0000 to HFFFF Output frequency: Increments 0.01 Hz (The display can be changed to the rotations per minute using Pr.37 , Pr.144 and Pr.811 *6. (Refer to the Instruction Manual (Detailed) of the inverter.))
	Output current	Read	H70	H0000 to HFFFF Output current (hexadecimal): Increments 0.01 A / 0.1 A *4
	Output voltage	Read	H71	H0000 to HFFFF Output voltage (hexadecimal): Increments 0.1 V
	Special monitor	Read	H72	H0000 to HFFFF: Check the data of the monitor selected by the instruction code HF3.
	Special monitor selection No.	Read	H73	H01 to HFF: Monitor selection data Refer to monitor code. (Refer to page 72 .)
	Write	HF3*3		

Item		Read/write	Instruction code	Description																								
Monitor	Faults history	Read	H74 to H77	<p>H0000 to HFFFF: Last two fault records</p> <p>For instruction code H74, read data H30A0</p> <div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;"> <p>b15 b8 b7 b0</p> <p>H74 <table border="1" style="display: inline-table; border-collapse: collapse;"><tr><td style="width: 40px; height: 15px;">Second fault in past</td><td style="width: 40px; height: 15px;">Latest fault</td></tr></table></p> <p>H75 <table border="1" style="display: inline-table; border-collapse: collapse;"><tr><td style="width: 40px; height: 15px;">Fourth fault in past</td><td style="width: 40px; height: 15px;">Third fault in past</td></tr></table></p> <p>H76 <table border="1" style="display: inline-table; border-collapse: collapse;"><tr><td style="width: 40px; height: 15px;">Sixth fault in past</td><td style="width: 40px; height: 15px;">Fifth fault in past</td></tr></table></p> <p>H77 <table border="1" style="display: inline-table; border-collapse: collapse;"><tr><td style="width: 40px; height: 15px;">Eighth fault in past</td><td style="width: 40px; height: 15px;">Seventh fault in past</td></tr></table></p> </div> <div style="text-align: center;"> <p>b15 b8 b7 b0</p> <p><table border="1" style="display: inline-table; border-collapse: collapse;"><tr><td style="width: 10px; height: 15px;">0</td><td style="width: 10px; height: 15px;">0</td><td style="width: 10px; height: 15px;">1</td><td style="width: 10px; height: 15px;">1</td><td style="width: 10px; height: 15px;">0</td><td style="width: 10px; height: 15px;">0</td><td style="width: 10px; height: 15px;">0</td><td style="width: 10px; height: 15px;">0</td><td style="width: 10px; height: 15px;">1</td><td style="width: 10px; height: 15px;">0</td><td style="width: 10px; height: 15px;">1</td><td style="width: 10px; height: 15px;">0</td><td style="width: 10px; height: 15px;">0</td><td style="width: 10px; height: 15px;">0</td><td style="width: 10px; height: 15px;">0</td><td style="width: 10px; height: 15px;">0</td></tr></table></p> <p>Second fault in past (H30) Latest fault (HA0)</p> <p>↓</p> <p>Second fault in past THT Latest fault OPT</p> </div> </div> <p>For the data codes or details of fault records, refer to the Instruction Manual (Detailed) of the inverter.</p>	Second fault in past	Latest fault	Fourth fault in past	Third fault in past	Sixth fault in past	Fifth fault in past	Eighth fault in past	Seventh fault in past	0	0	1	1	0	0	0	0	1	0	1	0	0	0	0	0
Second fault in past	Latest fault																											
Fourth fault in past	Third fault in past																											
Sixth fault in past	Fifth fault in past																											
Eighth fault in past	Seventh fault in past																											
0	0	1	1	0	0	0	0	1	0	1	0	0	0	0	0													
Set frequency (RAM)	Read	H6D	<p>Read the set frequency/speed from the RAM or EEPROM.</p> <p>H0000 to HE678: Set frequency in 0.01 Hz increments (The display can be changed to the rotations per minute using Pr.37, Pr.144 and Pr.811*6. (Refer to the Instruction Manual (Detailed) of the inverter.))</p> <ul style="list-style-type: none"> For the FR-A800 series, when Pr.544="0, 1, or 12" and Pr.804="3 or 5" during torque control under Real sensorless vector control or vector control, torque command values are read. The setting range depends on Pr.804. 																									
Set frequency (EEPROM)		H6E																										
Set frequency (RAM)*5	Write	HED	<p>Write the set frequency/speed into the RAM or EEPROM.</p> <p>H0000 to HE678 (0 to 590.00 Hz): frequency in 0.01 Hz increments (The display can be changed to the rotations per minute using Pr.37, Pr.144 and Pr.811*6. (Refer to the Instruction Manual (Detailed) of the inverter.))</p> <ul style="list-style-type: none"> To change the set frequency consecutively, write data to the inverter RAM. (Instruction code: HED) For the FR-A800 series, when Pr.544="0, 1, or 12" and Pr.804="3 or 5" under torque control under Real sensorless vector control or vector control, torque commands are given. The setting range depends on Pr.804. 																									
Set frequency (RAM and EEPROM)*5	Write	HEE																										

Item	Read/write	Instruction code	Description													
Parameter	Read	H00 to H63	<ul style="list-style-type: none"> Refer to the instruction code in the Instruction Manual (Detailed) of the inverter to read and write as required. Write to Pr.77 and Pr.79 is disabled. When setting Pr.100 and later, set link parameter extended setting. Set 65520 (HFFF0) as a parameter value "8888" and 65535 (HFFFF) as "9999". When changing the parameter values frequently, set "1" in Pr.342 to write them to the RAM. (Refer to the Instruction Manual (Detailed) of the inverter for details.) 													
	Write	H80 to HE3														
Faults history batch clear	Write	HF4	H9696: Clears the faults history as a batch.													
All parameter clear	Write	HFC	<p>All parameters return to the initial values. Whether to clear communication parameters or not can be selected according to data. (O: Clear, x: Not clear) Refer to the Instruction Manual (Detailed) of the inverter for parameter clear, all clear, and communication parameters.</p> <table border="1"> <thead> <tr> <th>Clear type</th> <th>Data</th> <th>Communication Pr.</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Parameter clear</td> <td>H9696</td> <td>O</td> </tr> <tr> <td>H5A5A</td> <td>x*7</td> </tr> <tr> <td rowspan="2">All parameter clear</td> <td>H9966</td> <td>O</td> </tr> <tr> <td>H55AA</td> <td>x*7</td> </tr> </tbody> </table> <p>When clear is executed for H9696 or H9966, communication-related parameter settings also return to the initial values. When resuming operation, set the parameters again. Executing clear will clear the instruction code HEC, HF3, and HFF settings.</p>	Clear type	Data	Communication Pr.	Parameter clear	H9696	O	H5A5A	x*7	All parameter clear	H9966	O	H55AA	x*7
Clear type	Data	Communication Pr.														
Parameter clear	H9696	O														
	H5A5A	x*7														
All parameter clear	H9966	O														
	H55AA	x*7														
Inverter reset	Write	HFD	H9696: Resets the inverter.													
Link parameter extended setting*8	Read	H7F	Parameter settings are changed according to the instruction code settings. Refer to the Instruction Manual (Detailed) of the inverter for instruction code (extended) settings.													
	Write	HFF														

Item	Read/write	Instruction code	Description
Second parameter changing*9	Read	H6C	Read or write of bias and gain parameters. For the details of the setting values, refer to the calibration parameter list in the Instruction Manual (Detailed) of the inverter. H00: Frequency*10 H01: Analog value set in parameters H02: Analog value input from the terminal
	Write	HEC	

- *1 When "100" is set in **Pr.52 Operation panel main monitor selection**, frequency setting is monitored during a stop and output frequency is monitored during running.
- *2 When position control is selected for the FR-A800 series, the number of pulses is monitored when **Pr.430** ≠ "9999".
- *3 Write data is in hexadecimal, and only last two digits are valid. (The upper two digits are ignored.)
- *4 Differs according to capacities.
- *5 Setting from the remote register (RWw1) is also available.
- *6 **Pr.811** is only available for the FR-A800 series.
- *7 Turning OFF the power supply while clearing parameters with H5A5A or H55AA sets back the communication parameter settings to the initial settings.
- *8 Setting is valid only when **Pr.544** = "0". When **Pr.544** ≠ "0", set using RWw2 or RWw10, 12, 14, 16, or 18. (Refer to [page 61](#))
- *9 Reading or writing is available when the link parameter extended setting = "1 or 9".
- *10 Gain frequencies can be written using **Pr.125** (instruction code H99) and **Pr.126** (instruction code H9A) also.

NOTE

- When the 32-bit parameter setting or monitor description are read and the read value exceeds HFFFF, the reply data will be HFFFF.

7.2.4 Monitor codes

Information about the inverter can be monitored by setting the special monitor selection No. of the instruction code and monitor code using the remote registers, RWw0 and RWw4 to 7.

- For the monitor code (RWw0), select the first monitor description (RWr0) from the lower 8 bits and the second monitor description (RWr1) from the upper 8 bits.

(Example) When output current is selected for the first monitor (RWr0) and running speed is selected for the second monitor (RWr1) → monitor code (RWw0) is H0602

- When **Pr.544** = "12, 14, or 18", descriptions of monitor codes 3 (RWw4) to 6 (RWw7) can be selected.

Monitor code	Second monitor description (the first 8 bits)	First, third to sixth monitor description (the last 8 bits)	Increments
H00	Output frequency	No monitoring (monitor value is 0)	0.01 Hz
H01	Output frequency		0.01 Hz
H02	Output current		0.01 A/0.1 A
H03	Output voltage		0.1 V
.	.		.
.	.		.
.	.		.

NOTE

- The monitor codes (monitored items) after H01 are the same as those of the RS-485 communication dedicated monitor. For the details of the monitor code and monitor description, refer to the section of the monitor display in the Instruction Manual (Detailed) of the inverter.
- When the remote registers RWw0 and RWw4 to 7 are used for monitoring, H00 (output frequency), H01 (output frequency), and H05 (set frequency) always indicate the frequency regardless of the settings of **Pr.37**, **Pr.144**, and **Pr.811**. (**Pr.811** is only available for the FR-A800 series.)

7.3 Torque command / torque limit by CC-Link communication (only for the FR-A800 series)

Torque commands can be given or the torque can be limited by CC-Link communication under Real sensorless vector control, vector control, or PM sensorless vector control. The value is used to limit the torque during speed control or position control, and to give a torque command during torque control. To limit the torque, set **Pr.810 Torque limit input method selection** = "2". The torque command / torque limit setting method can be selected using **Pr.804 Torque command source selection**. (Torque control cannot be performed with a PM motor.)

Pr.	Name	Initial value	Setting range	Description
804	Torque command source selection	0	0	Torque command by terminal 1 analog input
			1	Torque command / torque limit by CC-Link communication (FR-A8NC) • Torque command / torque limit (-400% to 400%) by the parameter setting (Pr.805 or Pr.806) *1, *2
			3	Torque command / torque limit by CC-Link communication (FR-A8NC) • Torque command / torque limit (-400% to 400%) by the parameter setting (Pr.805 or Pr.806) *1, *2 • Setting is available using the remote register RWw1 or RWwC. (-400% to 400%)
			4	Torque command by 16 bit digital input (FR-A8AX)
			5	Torque command / torque limit by CC-Link communication (FR-A8NC) • Torque command / torque limit (-327.68% to 327.67%) by the parameter setting (Pr.805 or Pr.806) *1, *2 • Setting is available using the remote register RWw1 or RWwC. (-327.68% to 327.67%)
			6	Torque command / torque limit by CC-Link communication (FR-A8NC) • Torque command / torque limit (-327.68% to 327.67%) by the parameter setting (Pr.805 or Pr.806) *1, *2
810	Torque limit input method selection	0	0	Internal torque limit (torque limited by parameter settings)
			1	External torque limit (torque limited by terminals 1 and 4)
			2	Internal torque limit 2 (torque limited by communication options)

*1 Can also be set from operation panel or parameter unit.

*2 When a negative value is set as the torque limit, the torque is limited by the absolute value.

◆ **List of I/O devices whose function is changed according to the parameter settings and the control method**

Pr.544 setting	I/O device	V/F control / Advanced magnetic flux vector control	Real sensorless vector control / vector control / PM sensorless vector control	
			Speed control / position control	Torque control *4
—	RYD	Frequency setting command (RAM)	Frequency setting / torque limit command (RAM)	Torque command (RAM)
—	RYE	Frequency setting command (RAM, EEPROM)	Frequency setting / torque limit command (RAM, EEPROM)	Torque command (RAM, EEPROM)
—	RXD	Frequency setting completion (RAM)	Frequency setting / torque limit completion (RAM)	Torque command completion (RAM)
—	RXE	Frequency setting completion (RAM, EEPROM)	Frequency setting / torque limit completion (RAM, EEPROM)	Torque command completion (RAM, EEPROM)
0, 1, 12	RWw1	Set frequency	Set frequency	Torque command *1
14, 18, 24, 28				Set frequency
0, 1, 12	RWwC	—	—	—
14, 18			Torque limit *1, *2	Torque command *1
24, 28			Torque limit (1st quadrant) *2, *3	Torque command *1
24, 28	RWwD to RWwF	—	Torque limit (2nd quadrant to 4th quadrant) *2, *3	—

*1 Pr.804 = "3 or 5" must be set.

*2 Pr.810 = "2" must be set.

*3 RYE is disabled.

*4 Torque control cannot be performed with a PM motor.

◆ Torque command setting method and parameter for speed limit

Pr.804 setting	Pr.544 setting	Torque command setting method (Any method below can be chosen)	Parameter for speed limit
3, 5	0, 1, 12	<ul style="list-style-type: none"> Set the torque command value in RWwn+1, and "1" in RYD or RYE. Set the instruction code HED or HEE in RWwn+2, the torque command value in RWwn+3, and "1" in RYF. (Torque command value can be read by the instruction code H6D and H6E.) Set H08 in the link parameter extended setting, the instruction code H85 or H86 in RWwn+2, the torque command value in RWwn+3, and "1" in RYF. (write to Pr.805 or Pr.806) 	Pr.808, Pr.809
	14, 18, 24, 28	<ul style="list-style-type: none"> Set the torque command value in RWwn+C, and "1" in RYD or RYE. Set H08 in the link parameter extended setting, the instruction code H85 or H86 in RWwn+2, the torque command value in RWwn+3, and "1" in RYF. (write to Pr.805 or Pr.806) 	
1, 6	0, 1, 12, 14, 18, 24, 28	Set H08 in the link parameter extended setting, the instruction code H85 or H86 in RWwn+2, the torque command value in RWwn+3, and "1" in RYF. (write to Pr.805 or Pr.806)	Pr.807
0, 4	—	Torque command from CC-Link communication is disabled.	

◆ Torque limit setting method

Pr.804 setting	Pr.810 setting	Pr.544 setting	Torque limit setting method (Any method below can be chosen)
3, 5	2	14, 18	<ul style="list-style-type: none"> Set the torque limit value in RWwn+C, and "1" in RYD or RYE. Set H08 in the link parameter extended setting, the instruction code H85 or H86 in RWwn+2, the torque limit value in RWwn+3, and "1" in RYF. (write to Pr.805 or Pr.806)
		24, 28	<ul style="list-style-type: none"> Set the torque limit value individually for each of the four quadrants in RWwn+C to RWwn+F, and set "1" in RYD. (EEPROM write by RYE is disabled.) Set H08 in the link parameter extended setting, the instruction code H85 or H86 in RWwn+2, the torque limit value in RWwn+3, and "1" in RYF. (write to Pr.805 or Pr.806)
1, 6		0, 1, 12, 14, 18, 24, 28	Set H08 in the link parameter extended setting, the instruction code H85 or H86 in RWwn+2, the torque limit value in RWwn+3, and "1" in RYF. (write to Pr.805 or Pr.806)

◆ **Relationship between the Pr.804 setting, the setting range, and the actual torque command / torque limit (when setting is made from CC-Link communication)**

Pr.804 setting	Setting range	Actual torque command	Actual torque limit
1, 3	600 to 1400 (1% increments) *1	-400 to 400%	0 to 400%
5, 6	-32768 to 32767 (two's complement) *1	-327.68 to 327.67%	0 to 327.67%

*1 The torque limit setting is defined as an absolute value.

◆ **Supported inverters**

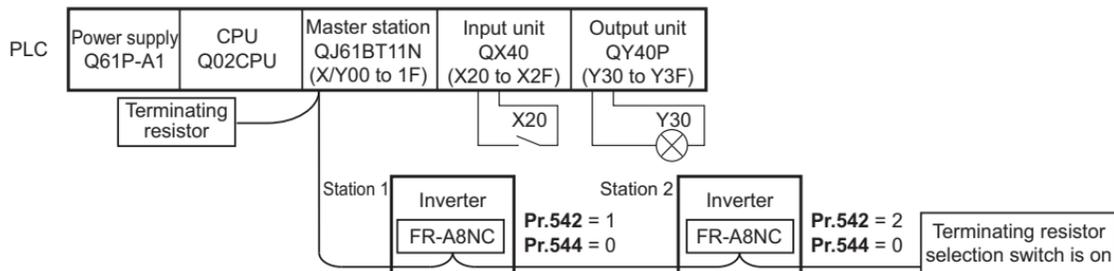
The settings of **Pr.810**="2" (Internal torque limit 2) and **Pr.544**="24, 28, or 128" can be set only when the inverter supports the internal torque limit 2. For inverter's support of the internal torque limit 2, refer to the Instruction Manual of the inverter.

8 PROGRAMMING EXAMPLES

This chapter provides programming examples which control the inverter with sequence programs.

Item	Program example	Refer to page
Reading the inverter status	Reading the inverter status from the buffer memory of the master station	80
Setting the operation mode	Selecting the network operation mode	81
Setting the operation commands	Commanding the forward rotation and middle speed signals	82
Setting the monitoring function	Monitoring the output frequency	83
Reading a parameter value	Reading the value of Pr.7 Acceleration time	84
Writing a parameter value	Setting "3.0 s" in Pr.7 Acceleration time	85
Setting the running frequency (running speed)	Setting to 50.00 Hz	86
Reading the fault records	Reading the inverter faults	88
Inverter reset	Perform inverter reset at an inverter alarm occurrence.	89

◆ System configuration for programming example



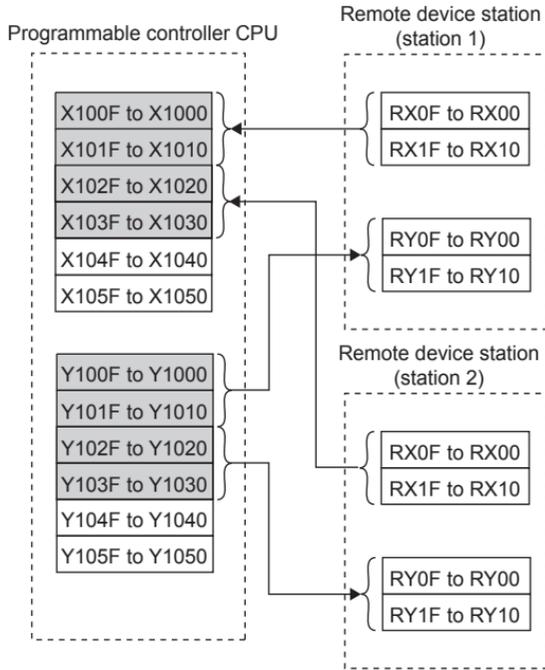
◆ Network parameter setting of the master station

Network parameters are set as below.

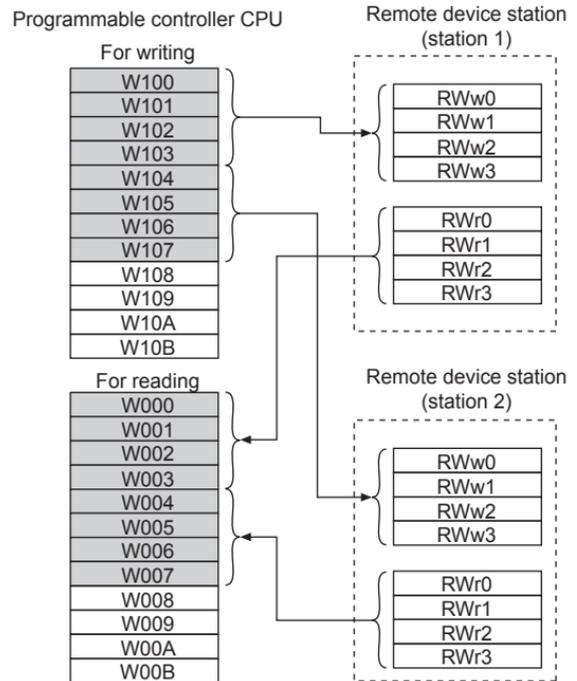
Item		Setting conditions
Start I/O No.		0000
Operation settings	Data link alarm station setting	Input clear
	Setting at CPU stop	Refresh
Type		Master
Mode		Remote net Ver.1 mode
All connect count		2
Remote input (RX)		X1000
Remote output (RY)		Y1000
Remote register (RW _r)		W0

Item		Setting conditions
Remote register (RW _w)		W100
Special relay (SB)		SB0
Special resistor (SW)		SW0
Retry count		3
Automatic reconnection station count		1
CPU down select		Stop
Scan mode settings		Asynchronous
Station information	Station type	Remote device station

- The relation between the device of the programmable controller CPU and remote I/O (RX, RY) of the remote device station is as follows:
The devices used actually are indicated in shaded regions.

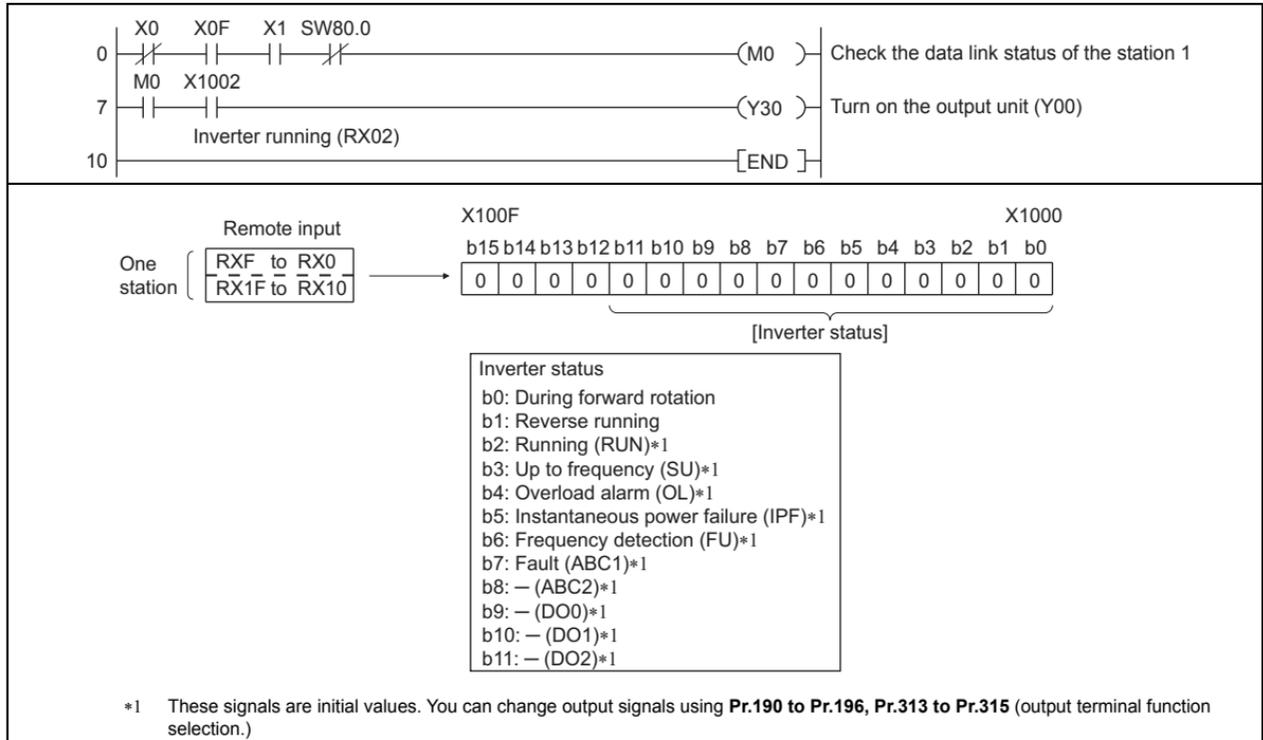


- The relation between the device of the programmable controller CPU and remote register (RWw, RWr) of the remote device station is as follows:
The devices used actually are indicated in shaded regions.



8.1 Program example for reading the inverter status

The following program turns on Y00 of the output unit when station 1 inverter is running

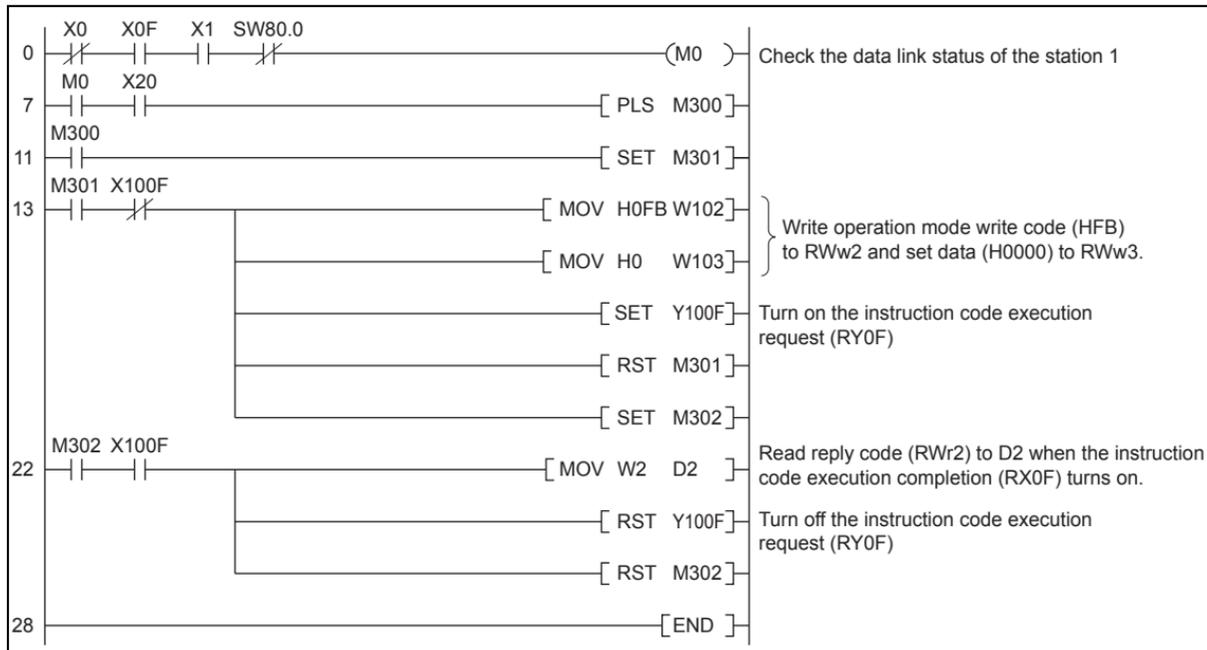


8.2 Program example for setting the operation mode

The following explains a program to write various data to the inverter.

The following explains a program to change the operation mode of station 1 inverter to network operation.

- Operation mode write code: HFB (hexadecimal)
- Network operation set data: H0000 (hexadecimal) (Refer to [page 68](#))
- The reply code at the time of instruction code execution is set to D2. (Refer to [page 66](#))



8.4 Program example for monitoring the output frequency

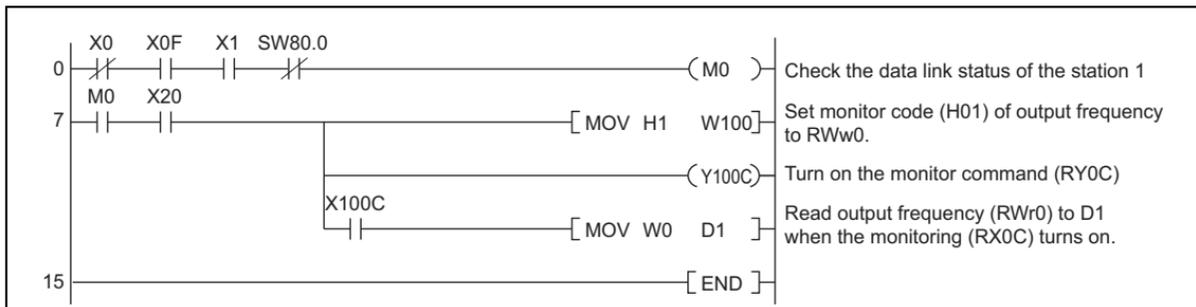
The following explains a program to read monitor functions of the inverter.

The following program reads the output frequency of station 1 inverter to D1.

Output frequency read code: H0001 (hexadecimal)

Refer to [page 72](#) for the monitor codes.

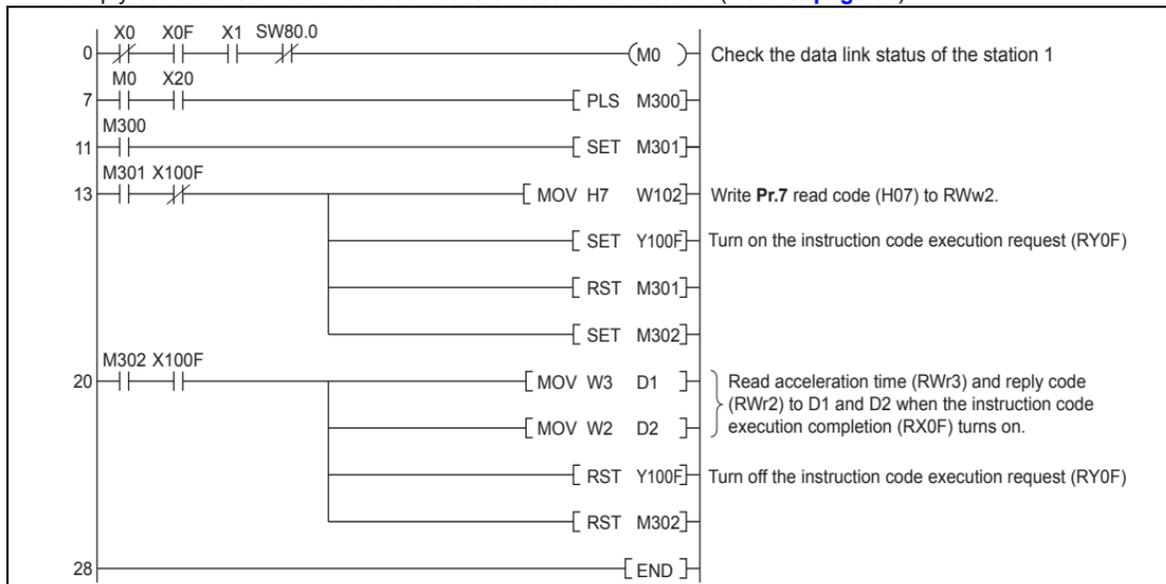
(Example) The output frequency of 60 Hz is indicated as H1770 (6000).



8.5 Program example for parameter reading

The following program reads **Pr.7 Acceleration time** of station 1 inverter to D1.

- **Pr.7 Acceleration time** reading instruction code: H07 (hexadecimal)
- Refer to the Instruction Manual (Detailed) of the inverter for details of the parameter instruction codes.
- The reply code at the time of instruction code execution is set to D2. (Refer to [page 66](#))



NOTE

- For parameters having numbers 100 and later, change their link parameter extended settings (set them to other than H00). Refer to the Instruction Manual (Detailed) of the inverter for details.

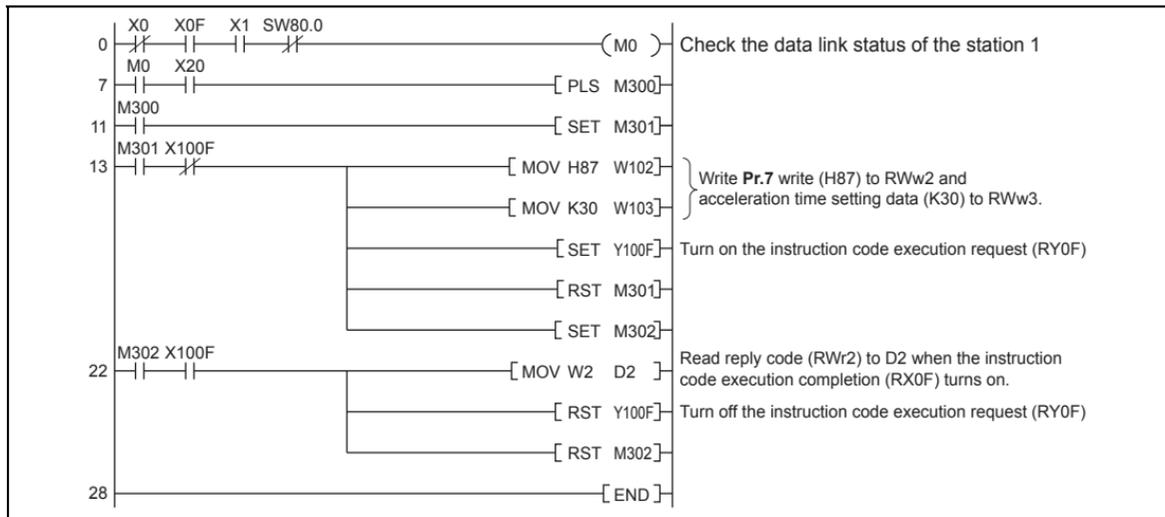
8.6 Program example for parameter writing

The following program changes the setting of **Pr.7 Acceleration time** of station 1 inverter to 3.0 s.

- Acceleration time writing instruction code: H87 (hexadecimal)
- Acceleration time set data: K30 (decimal)

For the parameter instruction codes, refer to the Instruction Manual (Detailed) of the inverter.

The reply code at the time of instruction code execution is set to D2. (Refer to [page 66](#))

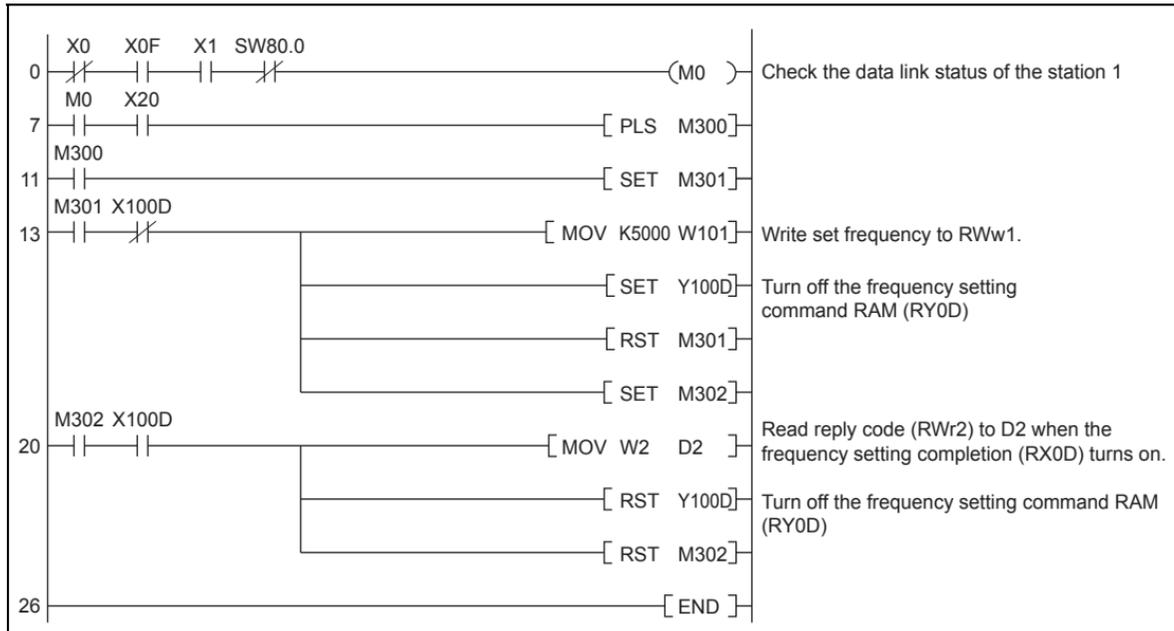


NOTE

- For parameters having numbers 100 and later, change their link parameter extended settings (set them to other than H00). Refer to the parameter list of the Instruction Manual (Detailed) of the inverter for settings.
- For other functions, refer to the instruction codes (Refer to [page 68](#)).

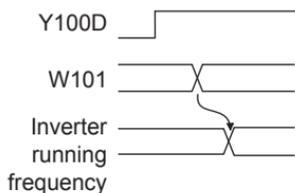
8.7 Program example for setting the running frequency

- The following program example changes the running frequency of station 1 inverter to 50.00 Hz
 Set frequency: K5000 decimal
 The reply code at the time of instruction code execution is set to D2. (Refer to [page 66](#))

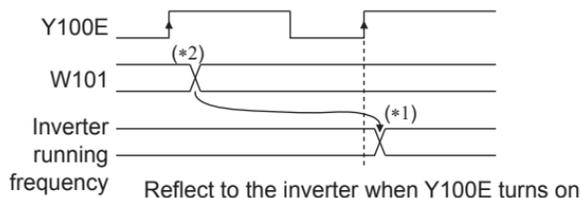


- To continuously change the running frequency from the programmable controller
 - When the frequency (speed) setting completion (example: X100D) switches on, make sure that the reply code in the remote register is 0000H and change the set data (example: W101) continuously.
- Program example for writing data to EEPROM
 - Modify the program on [page 86](#) as follows:
 - Frequency setting command Y100D → Y100E
 - Frequency setting completion X100D → X100E

<Timing chart when writing to RAM>



<Timing chart when writing to EEPROM>



- *1 For EEPROM, write is made only once when Y100E is switched on.
- *2 If the set data is changed with Y100E on, it is not reflected on the inverter.

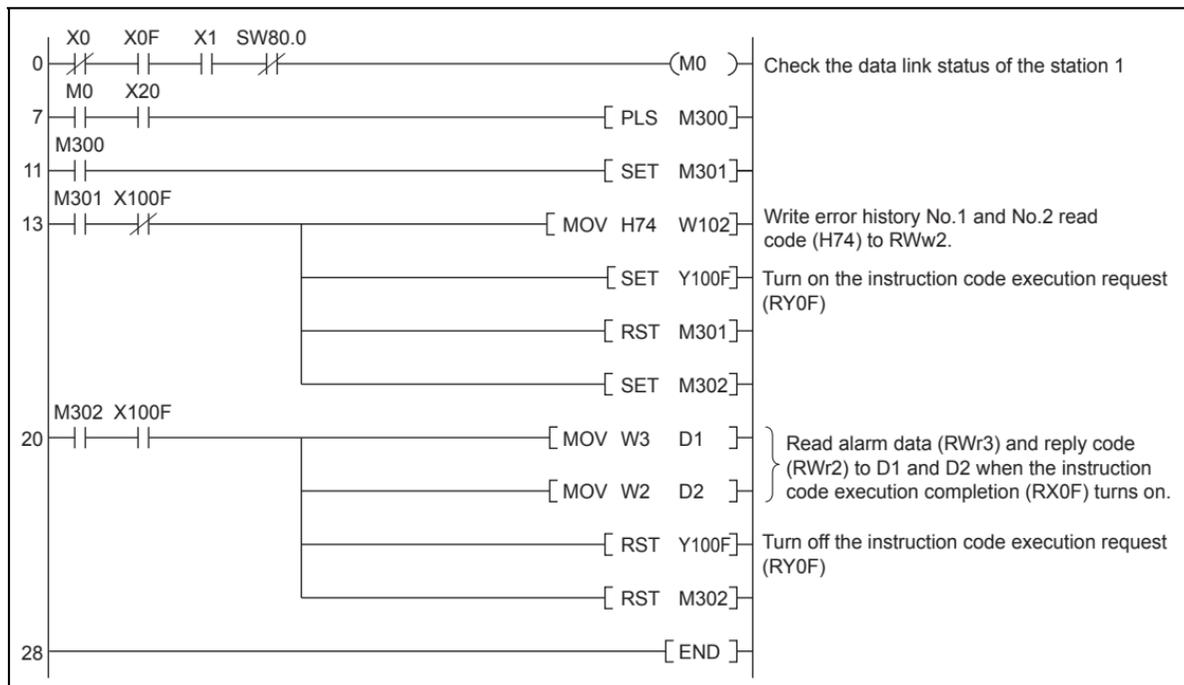
8.8 Program example for fault record reading

The following program reads fault records of station 1 inverter to D1.

- Faults history No. 1, No. 2 reading instruction code: H74 (hexadecimal)

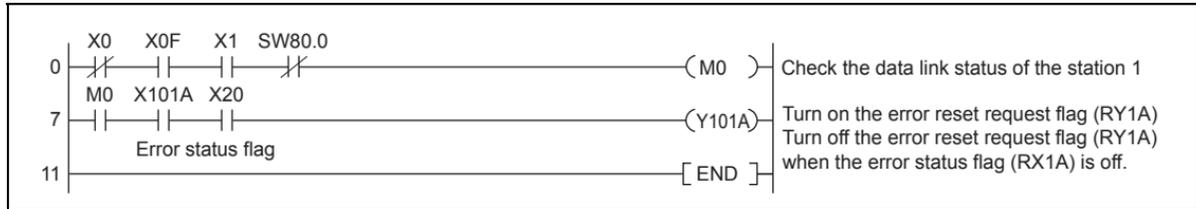
For the error codes, refer to the Instruction Manual (Detailed) of the inverter.

The reply code at the time of instruction code execution is set to D2. (Refer to [page 66](#))



8.9 Program example for resetting the inverter at inverter error

The following is a program example for resetting station 1 inverter.



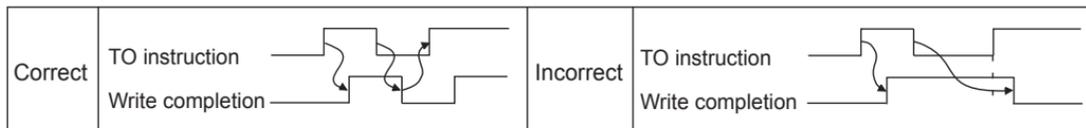
NOTE

- The above inverter reset using RY1A may be made only when an inverter error occurs. When **Pr.349 Communication reset selection/Ready bit status selection** is set to "0 or 100", inverter reset is available in any operation mode.
- When using the instruction code execution request (RYF) with the instruction code (HFD) and data (H9696) to reset the inverter, set a value other than "0" in **Pr.340 Communication startup mode selection** (refer to [page 28](#)) or change the operation mode to the network operation mode. (For the program example, refer to [page 81](#))
- Refer to [page 37](#) for operation conditions of inverter reset.

8.10 Instructions

◆ Programming instructions

- Since the buffer memory data of the master station is kept transferred (refreshed) to/from the inverters, the TO instruction need not be executed every scan in response to data write or read requests. The execution of the TO instruction every scan does not pose any problem.
- If the FROM/TO instruction is executed frequently, data may not be written reliably. When transferring data between the inverter and sequence program via the buffer memory, perform the handshake to confirm that data has been written without error.



◆ Operating and handling instructions

- Command only from the programmable controller can be accepted during operation from CC-Link communication. The run command from external and parameter unit is ignored.
- If multiple inverters have the same station number, the communication cannot be performed properly.
- The inverter protective function (E.OP1) is activated if data communication stops for more than the time set in **Pr.500 Communication error execution waiting time** due to a programmable controller fault, a CC-Link dedicated cable disconnection etc. during CC-Link operation.
- If the programmable controller (master station) is reset during CC-Link operation or if the programmable controller is powered off, data communication stops and the inverter protective function (E.OP1) is activated. To reset the programmable controller (master station), switch the operation mode to the external operation once, then reset the programmable controller.
- When **Pr.340** = "0 (initial value)", any inverter whose main power is restored is reset to return to the external operation mode. To resume the network operation, therefore, set the operation mode to the network operation using the programmable controller program. Set a value other than "0" in **Pr.340** to start in the network operation mode after inverter reset. (Refer to [page 28](#))

◆ Troubleshooting

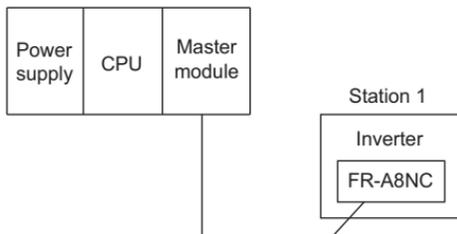
Description	Check point
Operation mode does not switch to the network operation mode	Check that the option unit (FR-A8NC) and CC-Link dedicated cables are fitted properly. (Check for contact fault, break in the cable, etc.)
	Check that Pr.542 Communication station number (CC-Link) setting switches are set to the correct positions. (Check that the station number matches the program, the station numbers are not repeated, and the station number is not outside the range.)
	Check that the inverter is in the External operation mode.
	Check that the operation mode switching program is running.
	Check that the operation mode switching program has been written correctly.
Inverter does not start in the Network operation mode	Check that the inverter starting program is running.
	Check that the inverter starting program has been written correctly.
	Check that Pr.338 Communication operation command source is not set to external.

9 HOW TO CHECK FOR ERROR USING THE LEADS

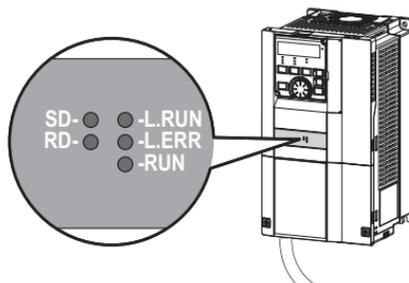
9.1 When one inverter is connected

The following diagram shows the system configuration with one inverter. The diagram indicates how the cause of the fault can be checked with the LED status of the inverter communication option (FR-A8NC).

(In this example, assume SW, M/S, and PRM LEDs of the master module are OFF (master module is in normal operation).)



Operation status indication LED



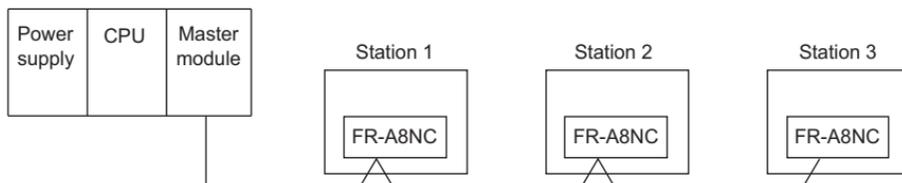
LED status					Cause
RUN	L.RUN	SD	RD	L.ERR	
●	●	◎	◎	◎	Normal communication is made but CRC error has occurred due to noise.
●	●	◎	◎	○	Normal communication
●	●	◎	○	◎	Hardware fault
●	●	◎	○	○	Hardware fault
●	●	○	◎	◎	Cannot answer due to CRC error of receive data.
●	●	○	◎	○	Data sent to the host station does not reach destination.
●	●	○	○	◎	Hardware fault
●	●	○	○	○	Hardware fault
●	○	◎	◎	◎	Polling response is made but refresh receive is in CRC error.
●	○	◎	◎	○	Hardware fault
●	○	◎	○	◎	Hardware fault
●	○	◎	○	○	Hardware fault
●	○	○	◎	◎	Data sent to the host station is in CRC error.
●	○	○	◎	○	There is no data sent to the host station, or data sent to the host station cannot be received due to noise.
●	○	○	○	◎	Hardware fault
●	○	○	○	○	Cannot receive data due to break in the cable, etc.
●	○	○	◎○	●	Invalid baud rate or station number setting
●	●	◎	◎	◎	Baud rate or station number changed during operation.
○	○	○	○	○	Baud rate or station number changed during operation.
◎	—	—	—	—	Master station is connected to CC-Link ver. 1 and FR-A8NC is connected to CC-Link ver. 2.

●: ON, ○: OFF, ◎: Flicker

9.2 When two or more inverters are connected

The following system configuration shows how the cause of a fault can be checked with the LED status of the inverter communication option (FR-A8NC) and countermeasures for the fault.

(In this example, assume SW, M/S, and PRM LEDs of the master module are OFF (master module is in normal operation).)



LED status				Cause	Corrective action
Master unit	Inverters (FR-A8NC)				
	Station 1	Station 2	Station 3		
TIME ○ LINE ○ or TIME ● LINE ○	RUN ● L.RUN ● SD ● RD ● L.ERR ○	RUN ● L.RUN ● SD ● RD ● L.ERR ○	RUN ● L.RUN ● SD ● RD ● L.ERR ○	Normal	—
	RUN ○ L.RUN ○ SD ○ RD ○ L.ERR ○	RUN ● L.RUN ● SD ● RD ● L.ERR ○	RUN ● L.RUN ● SD ● RD ● L.ERR ○	Contact faults of the FR-A8NC with the station 1 inverter	Plug the FR-A8NC securely. Check the connector.

●: On, ○: Off, ◎: Flicker, *: Any of on, flicker or off

LED status				Cause	Corrective action
Master unit	Inverters (FR-A8NC)				
	Station 1	Station 2	Station 3		
TIME ○ LINE ○ or TIME ● LINE ○	RUN ● L.RUN ● SD ● RD ● L.ERR ○	RUN ● L.RUN ○ SD * RD * L.ERR ○	RUN ● L.RUN ○ SD * RD * L.ERR ○	Since the L.RUN LEDs of the FR-A8NC on station 2 and later are off, the CC-Link dedicated cable between the remote I/O units A and B is open or disconnected from the CC-Link communication connector.	Referring to the LED "on" condition, search for an open point and repair.
	RUN ● L.RUN ○ SD * RD * L.ERR ○	RUN ● L.RUN ○ SD * RD * L.ERR ○	RUN ● L.RUN ○ SD * RD * L.ERR ○	The CC-Link dedicated cable is shorted.	Identify the shorted wire out of the three wires (blue, white, yellow) of the CC-Link dedicated cable, and repair the wire.
	RUN ● L.RUN ○ SD * RD * L.ERR *	RUN ● L.RUN ○ SD * RD * L.ERR *	RUN ● L.RUN ○ SD * RD * L.ERR *	The CC-Link dedicated cable is wired improperly.	Check if the three wires (blue, white, yellow) of the CC-Link dedicated cable are correctly inserted to the CC-Link communication one-touch connector plug. If any improper connection is found, correct the connection.

●: On, ○: Off, ◎: Flicker, *: Any of on, flicker or off

9.3 Communication stops during operation

- Check that the option unit (FR-A8NC) and CC-Link dedicated cables are fitted properly.
(Check for contact fault, break in the cable, etc.)
- Check that the programmable controller program is executed properly.
- Check that data communication has not stopped due to an instantaneous power failure, etc.

LED status				Cause	Corrective action
Master unit	Inverters (FR-A8NC)				
	Station 1	Station 2	Station 3		
TIME ○ LINE ○ or TIME ● LINE ○	RUN ● L.RUN ○ SD * RD ● L.ERR ○	RUN ● L.RUN ● SD ● RD ● L.ERR ○	RUN ● L.RUN ○ SD * RD ● L.ERR ○	Since the L.RUN LEDs of the FR-A8NC on station 1 and the FR-A8NC on station 3 are off, the station numbers of the inverters set as stations 1 and 3 are the same.	After correcting the repeated station numbers of the inverters using Pr.542 Communication station number (CC-Link) , switch power on again.
	RUN ● L.RUN ● SD ● RD ● L.ERR ○	RUN ● L.RUN ○ SD ○ RD ● L.ERR ○	RUN ● L.RUN ● SD ● RD ● L.ERR ○	Since the L.RUN and SD LEDs of the FR-A8NC on station 2 are off, the transmission speed setting of the FR-A8NC on station 2 is wrong within the setting range (0 to 4).	After correcting the transmission speed setting using Pr.543 Baud rate selection (CC-Link) , switch power on again.
	RUN ● L.RUN ● SD ● RD ● L.ERR ○	RUN ● L.RUN ● SD ● RD ● L.ERR ○	RUN ● L.RUN ● SD ● RD ● L.ERR ◎	Since the L.ERR LED of the FR-A8NC on station 3 flickers, the setting switch of the FR-A8NC on station 3 was moved during normal operation.	After returning the setting switch of the FR-A8NC to the original position using Pr.542 Communication station number (CC-Link) or Pr.543 Baud rate selection (CC-Link) power on the inverter again.

●: On, ○: Off, ◎: Flicker, *: Any of on, flicker or off

LED status				Cause	Corrective action
Master unit	Inverters (FR-A8NC)				
	Station 1	Station 2	Station 3		
	RUN ● L.RUN ● SD ● RD ● L.ERR ○	RUN ● L.RUN ● SD ● RD ● L.ERR ●	RUN ● L.RUN ● SD ● RD ● L.ERR ○	Since the L.ERR LED of the FR-A8NC on station 2 is on, the FR-A8NC itself on station 2 is affected by noise. (L.RUN may go off.)	Securely earth (ground) each inverter and the master module.
TIME ● LINE ● or TIME ○ LINE ●	RUN ● L.RUN ● SD ● RD ● L.ERR ○	RUN ● L.RUN ● SD ● RD ● L.ERR ●	RUN ● L.RUN ● SD ● RD ● L.ERR ●	Since the L.ERR LEDs of the FR-A8NC on station 2 and later are on, the transmission cable between the inverters of stations 2 and 3 is affected by noise. (L.RUN may go off.)	Check if shielding (drain) wires of the CC-Link dedicated cable are properly inserted to the CC-Link communication one-touch connector plug. (Refer to page 16) Also run it as far away as possible from the power lines. (100 mm or more)
	RUN ● L.RUN ● SD ● RD ● L.ERR ○	RUN ● L.RUN ● SD ● RD ● L.ERR ○	RUN ● L.RUN ● SD ● RD ● L.ERR ●	The terminating resistor has been left unfitted, or the one-touch connector plug with terminating resistor has been left unfitted. (L.RUN may go off.)	<ul style="list-style-type: none"> Check that the setting of the terminating resistor selection switch is correct. (Refer to page 24) Use the one-touch connector plug with terminating resistor. (Refer to page 21)

●: On, ○: Off, ◎: Flicker, *: Any of on, flicker or off

APPENDIX

Restricted Use of Hazardous Substances in Electronic and Electrical Products

The mark of restricted use of hazardous substances in electronic and electrical products is applied to the product as follows based on the “Management Methods for the Restriction of the Use of Hazardous Substances in Electrical and Electronic Products” of the People’s Republic of China.

电器电子产品有害物质限制使用标识要求



本产品中所含有的有害物质的名称、含量、含有部件如下表所示。

- 产品中所含有害物质的名称及含量

部件名称*2	有害物质*1					
	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr (VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
电路板组件 (包括印刷电路板及其构成的零部件, 如电阻、电容、集成电路、连接器等)、电子部件	×	○	×	○	○	○
金属壳体、金属部件	×	○	○	○	○	○
树脂壳体、树脂部件	○	○	○	○	○	○
螺丝、电线	○	○	○	○	○	○

上表依据SJ/T11364的规定编制。

○：表示该有害物质在该部件所有均质材料中的含量均在GB/T26572规定的限量要求以下。

×：表示该有害物质在该部件的至少一种均质材料中的含量超出GB/T26572规定的限量要求。

*1 即使表中记载为 ×，根据产品型号，也可能会有有害物质的含量为限制值以下的情况。

*2 根据产品型号，一部分部件可能不包含在产品中。

MEMO

REVISIONS

*The manual number is given on the bottom left of the back cover.

Revision Date	*Manual Number	Revision
Sep. 2013	IB(NA)-0600501ENG-A	First edition
Feb. 2015	IB(NA)-0600501ENG-B	Addition <ul style="list-style-type: none">• Compatibility with the FR-F800 series• Setting values "24, 28, 128" of Pr.544• Enclosed item (CC-Link communication one-touch connector plug)
Oct. 2018	IB(NA)-0600501ENG-C	Addition <ul style="list-style-type: none">• Setting values "100, 101" of Pr.349• Setting values "4, 11, 12" of Pr.502• Restricted Use of Hazardous Substances in Electronic and Electrical Products

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