

**DISCRETE OUTPUT MODULE**  
(triac output, 16 points)MODEL **R3-DC16B****BEFORE USE ....**

Thank you for choosing M-System. Before use, please check contents of the package you received as outlined below.

If you have any problems or questions with the product, please contact M-System's Sales Office or representatives.

**■ PACKAGE INCLUDES:**

Discrete output module.....(1)

**■ MODEL NO.**

Confirm Model No. marking on the product to be exactly what you ordered.

**■ INSTRUCTION MANUAL**

This manual describes necessary points of caution when you use this product, including installation, connection and basic maintenance procedures.

**POINTS OF CAUTION****■ HOT SWAPPABLE MODULES**

- Replacing the module does not affect other modules on the same base. Thus, the module can be replaced while the power is ON. However, replacing multiple modules at once may greatly change live voltage levels. We highly recommend to replace them one by one.

**■ GENERAL PRECAUTIONS**

- DO NOT set the switches on the module while the power is supplied. The switches are used only for maintenance without the power.

**■ ENVIRONMENT**

- Indoor use.
- When heavy dust or metal particles are present in the air, install the unit inside proper housing with sufficient ventilation.
- Do not install the unit where it is subjected to continuous vibration. Do not subject the unit to physical impact.
- Environmental temperature must be within -10 to +55°C (14 to 131°F) with relative humidity within 30 to 90% RH in order to ensure adequate life span and operation.

**■ WIRING**

- Do not install cables close to noise sources (relay drive cable, high frequency line, etc.).
- Do not bind these cables together with those in which noises are present. Do not install them in the same duct.
- Install a CR absorber for noise suppression.

**■ AND ....**

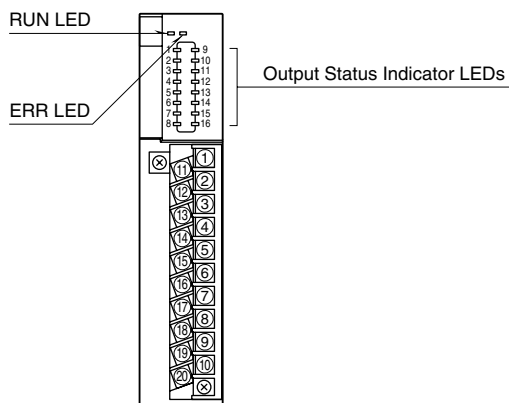
- The triacs for output may be damaged, if output load is shorted when using. Install a fuse for each output terminals.

**INSTALLATION**

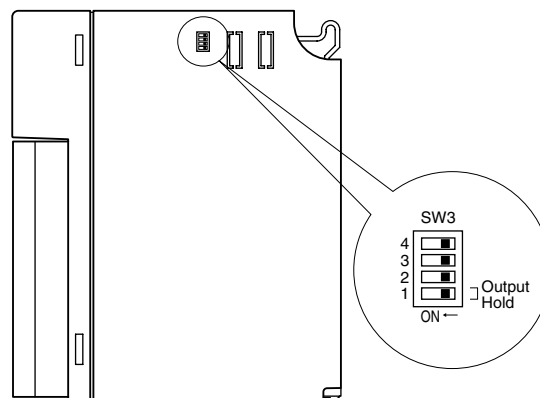
Use the Installation Base (model: R3-BSx).

## COMPONENT IDENTIFICATION

### ■ FRONT VIEW



### ■ SIDE VIEW



### ■ STATUS INDICATOR LED

**RUN indicator:** Bi-color (red/green) LED;

Red when the bus A operates normally;  
Green when the bus B operates normally;  
Amber when both buses operate normally.

**ERR indicator:** Green LED turns on in normal operating conditions.

**Output status indicator:** Red LED; turns on with the output ON.

### ■ SIDE DIP SW

• **Output Hold: SW3-1**

SW	OUTPUT HOLD	
	HOLD (*)	OFF
SW3-1	OFF	ON

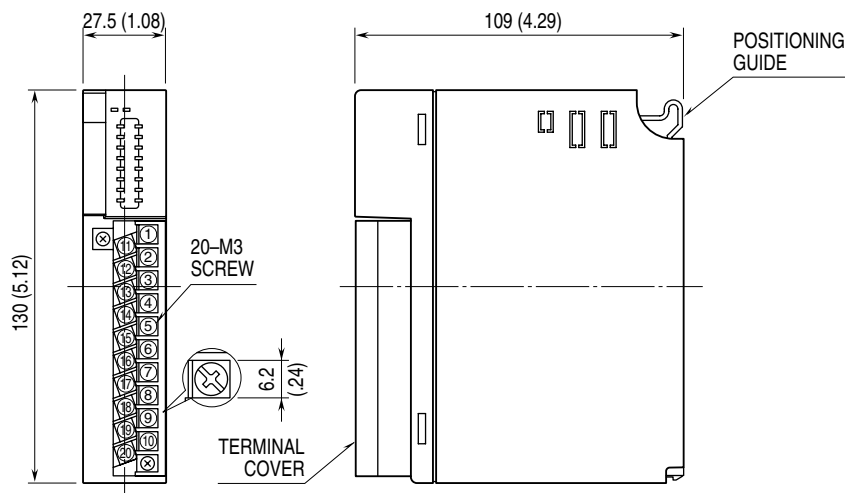
(\*) Factory setting

Note: Be sure to set unused SW3-2 through 3-4 to OFF.

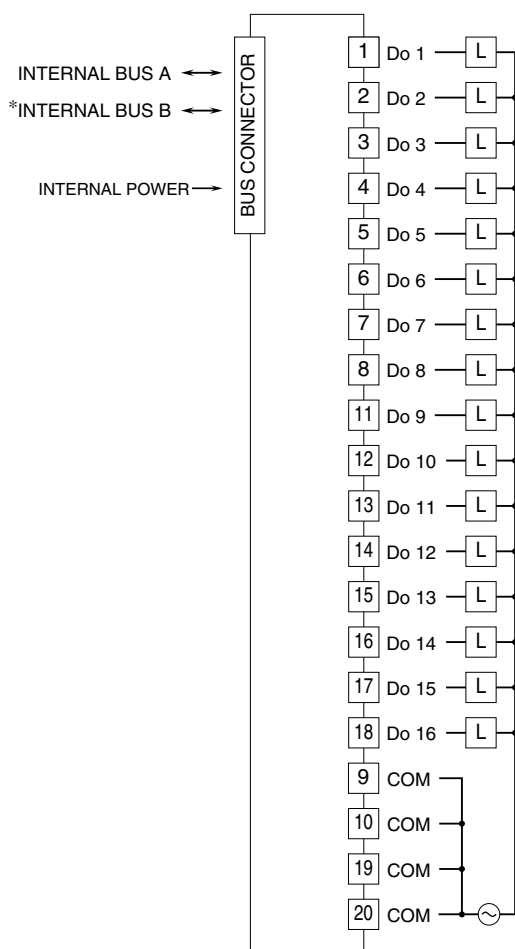
## TERMINAL CONNECTIONS

Connect the unit as in the diagram below.

### ■ EXTERNAL DIMENSIONS unit: mm (inch)



## CONNECTION DIAGRAM



\*For dual redundant communication.

## WIRING INSTRUCTIONS

### SCREW TERMINAL

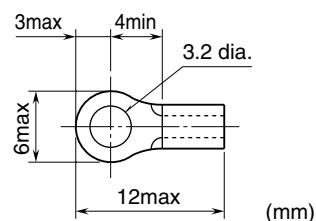
Torque: 0.5 N·m

### SOLDERLESS TERMINAL

Refer to the drawing below for recommended ring tongue terminal size. Spade tongue type is also applicable. Solderless terminals with insulation sleeve do not fit.

Applicable wire size: 0.3 – 0.5 mm<sup>2</sup>

Recommended manufacturer: Japan Solderless Terminal MFG. Co., Ltd., Nichifu Co., Ltd.



## FUNCTIONS

### OUTPUT HOLD or OUTPUT OFF

In normal conditions, the module outputs the signal from the preferred bus A.

When an error is detected, the output is switched to the data from the bus B.

#### Output Hold

If both are in error, the module holds the signal and stands by until one of the communications recovers.

#### Output OFF

If both are in error, the module outputs OFF signals and stands by until one of the communications recovers.

At the startup, it outputs OFF until the communication is established and normal data is received.