OPERATING MANUAL

POWER/NETWORK MODULE

(CC-Link IETSN)

MODEL R80NCIT1

CONTENTS

BEFORE USE	. 2
POINTS OF CAUTION	. 2
INSTALLATION	. 2
COMPONENT IDENTIFICATION	. 3
TERMINAL CONNECTIONS	. 4
WIRING INSTRUCTIONS	. 5
TRANSMISSION DATA DESCRIPTIONS	. 6
I/O DATA DESCRIPTIONS	
SETTING	

BEFORE USE

Thank you for choosing us. Before use, please check contents of the package you received as outlined below. If you have any problems or questions with the product, please contact our sales office or representatives.

■ PACKAGE INCLUDES:

Power/network module(1)	
Protective cover(1)	

MODEL NO.

Confirm Model No. marking on the product to be exactly what you ordered.

■ OPERATING MANUAL

This manual describes necessary points of caution when you use this product, including installation, connection and basic maintenance procedures.

CSP+ file

CSP+ file is downloadable at our web site or CC-Link Partner Association's web site (https://.cc-link.org).

POINTS OF CAUTION

CONFORMITY WITH EU DIRECTIVES

- The equipment must be mounted inside the instrument panel of a metal enclosure.
- The actual installation environments such as panel configurations, connected devices, connected wires, may affect the protection level of this unit when it is integrated in a panel system. The user may have to review the CE requirements in regard to the whole system and employ additional protective measures to ensure the CE conformity

■ POWER INPUT RATING & OPERATIONAL RANGE

• Locate the power input rating marked on the product and confirm its operational range as indicated below:

DC Power supply: 24V DC rating

- 24V DC ± 10%, approx. 12W
- (@ internal power max. current 1.6 A)

Excitation supply (excitation for I/O module):

24V DC \pm 10%, operational current 10 A

(From power supply/excitation supply connector, via connector for internal bus, supplied to each I/O module. Power output current consumption must be under operational current.)

■ GENERAL PRECAUTIONS

• Before you remove or mount the unit, turn off the power supply for safety.

ENVIRONMENT

- Indoor use.
- When heavy dust or metal particles are present in the air, install the unit inside proper housing with sufficient ventilation.
- Do not install the unit where it is subjected to continuous vibration. Do not subject the unit to physical impact.
- Environmental temperature must be within -10 to $+55^{\circ}$ C (14 to 131° F) with relative humidity within 30 to 90% RH in order to ensure adequate life span and operation.

- Do not install cables close to noise sources (relay drive cable, high frequency line, etc.).
- Do not bind these cables together with those in which noises are present. Do not install them in the same duct.

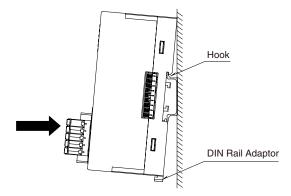
■ AND

• The unit is designed to function as soon as power is supplied, however, a warm up for 10 minutes is required for satisfying complete performance described in the data sheet.

INSTALLATION

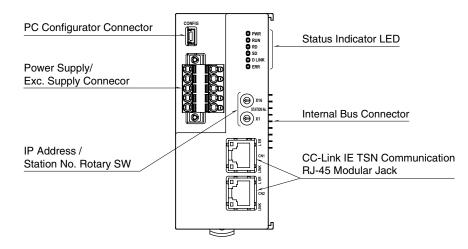
Internal power supply/communication is connected via each module's connector, therefore no backplane base is required, however, hot-swapping of modules is not possible.

■ HOW TO MOUNT THE MODULE ON DIN RAIL



Position the upper hook at the rear on the DIN rail and push in the lower. When removing the module, push down the DIN rail adaptor utilizing a flat-blade screwdriver and pull.

COMPONENT IDENTIFICATION



STATUS INDICATOR LED

ITEM	ID	ID COLOR FUNCTION		STATUS	DESCRIPTION
Status	RUN	Green	Device State	ON	Normal
Indicator	RUN	Green	Device State	OFF	Device error
	RD	Green	Receiving Data	ON	Receiving
	КD	Green	Receiving Data	OFF	Unreceived data
	SD	Green	Sending Data	ON	Sending
	50	Green	Sending Data	OFF	Unsent
				ON	In action (Cyclic transmitting)
	D LINK	Green	Data link	Blinking	In action
	DLINK	Green	Transmitting	Diniking	(Stopping cyclic transmitting)*1
				OFF	Not complied with
	ERR			ON	Critical failure*2
		Red	Error	Blinking	Minor failure*3
				OFF	Normal
CN1	LINK	Green	CN1 Linking Up	ON	Linking up
	LINK	Green	CIVI Linking Op	OFF	Link-down
	L ER	Red	CN1 Receiving Data	ON	Abnormality receiving data
	LEN	neu	CIVI Receiving Data	OFF	Normality receiving data
CN2	LINK	Green	CN2 Linking Up	ON	Linking up
	LINK	Green	UNZ LINKING UP	OFF	Link-down
	L ER	Red	CN2 Receiving Data	ON	Abnormality receiving data
	LEK	neu	UN2 Receiving Data	OFF	Normality receiving data

*1. Setting as reservation area, stop linking and etc..

*2. Host communication error, internal bus communication error, and etc..

*3. Non-volatile memory error, IP address / station No. setting rotary switch has been changed after turning on the module.

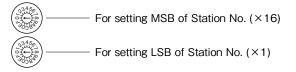
■ IP ADDRESS / STATION NO. SETTING ROTARY SW

Set the fourth octet of IP address and station No. with two rotary switches. The upper rotary SW sets the upper digits (MSB), and the lower rotary SW sets the lowest digit (LSB) with hexadecimal (configurable range is 1 to 254).

Turn off the power supply when setting IP address / Station No. setting Rotary SW, as the setting is activated when turning on the power supply.

Confirm available station numbers in the manual of the master unit (Factory default setting: 01H).

IP address: The first to third octet are common with the first to third octet of IP address for master station.



* Station No. setting example

IP address / Station No. setting rotary SW are set with hexadecimal. For example, in the case of setting station No. 175, Set the Station MSB: A and LSB: F.

■ POWER SUPPLY, EXCITATION SUPPLY CONNECTOR ASSIGNMENT

Printed-circuit board connector (Phoenix Contact) Unit side connector: MSTBV2,5/5-GF-5,08AU Cable side connector: TFKC2,5/5-STF-5,08AU

	PIN No.	ID	FUNCTION
	1	24V	Power supply 24V DC
	2	0V	Power supply 0V DC
	3	+	Excitation supply 24V DC
	4	-	Excitation supply 0V DC
	5	FE1	Grounding

PC CONFIGURATOR

The following parameter items can be configured with the PC configurator software (model: R80CFG). Refer to the users manual of the software for detailed operations.

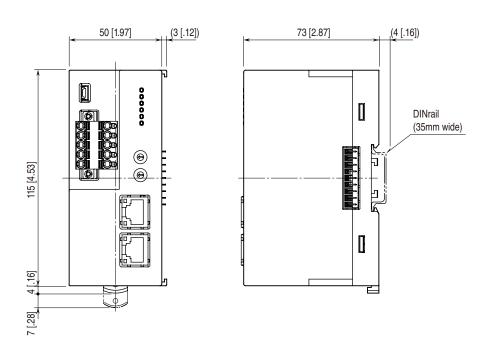
ITEM	SETTING RANGE	DEFAULT
No. of I/O modules	1 to 16 (modules)	16 (modules)

TERMINAL CONNECTIONS

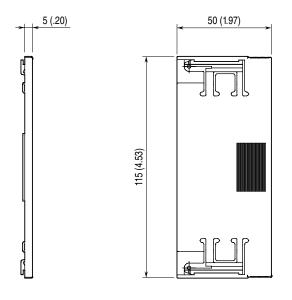
Connect the unit as in the diagram below.

EXTERNAL DIMENSIONS unit: mm [inch]

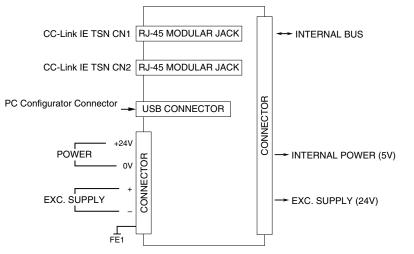
• UNIT



• PROTECTIVE COVER



■ CONNECTION DIAGRAM



Regarding CN1 and CN2 of RJ-45 connector for CC-Link IE TSN network, there is no restriction for connection order

WIRING INSTRUCTIONS

■ TENSION CLAMP TERMINAL

Applicable wire size: $0.2 - 2.5 \ mm^2$ Stripped length: $10 \ mm$

Recommended solderless terminal

AI0,25-10YE 0.25 mm² (Phoenix Contact) AI0,34-10TQ 0.34 mm² (Phoenix Contact) AI0,5-10WH 0.5 mm² (Phoenix Contact) AI0,75-10GY 0.75 mm² (Phoenix Contact) AI1-10RD 1.0 mm² (Phoenix Contact) AI1,5-10BK 1.5 mm² (Phoenix Contact) AI2,5-10BU 2.5 mm² (Phoenix Contact)

TRANSMISSION DATA DESCRIPTIONS

This unit recognize type of I/O module (number of occupied station) configured the same base, and assign it to I/O Modules data with slot order automatically. However, I/O module assignment is performed only when power is turned on, in the case of changing configuration of I/O module, please turn on power again.

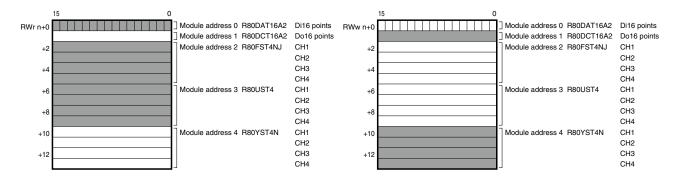
Keep number of station occupied of I/O module under 16, because max. number of occupied station is 64 per a node.

Station type: Remote station

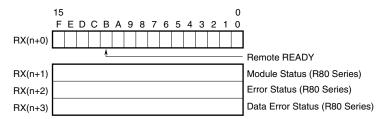
Link device: RX/RY 128 points, RWw/RWr 64 points

For example, the configuration is as below, data areas are assigned as shown below.

SLOT NUMBER	MODEL	NUMBER OF OCCUPIED STATION
0	R80DAT16A2	1
1	R80DCT16A2	1
2	R80FST4NJ	4
3	R80UST4	4
4	R80YST4N	4



STATUS DATA



- RX(n+0)B is used as Ready signal, the bit is "1" when this module is in normal. When Ready signal is "0", current input data and status are not applied correctly. When Ready signal is "1", input data and status are determined valid data.
- Module Status

RX(n+1)0 to RX(n+1)F indicate whether individual I/O modules of R80 series are mounted or not . The bit corresponding to the mounted slot turns to "1", and the unmounted slot to "0".

• Error Status

RX(n+2)0 to RX(n+2)F indicate error status for each module of R80 series. The bit corresponding to such module turns to "1", as described below. R80UST4, R80FST4NJ input current in error (AD converter response failure)

R80YST4N output current in error (DA converter response failure)

• Data Error Status

RX(n+3)0 to RX(n+3)F indicate data error status for each module of R80 series.

The bit corresponding to such module turns to "1", as described below.

R80US4T burnout detecting, or input value error.

(-15% or less, +115% or more, or lower than lower imit, higher than upper limit of measuring range) R80FST4NJ input value error (lower than lower imit, higher than upper limit of measuring range) R80YS4T output value error (lower than lower imit, higher than upper limit of measuring range)

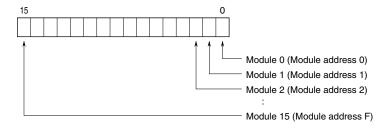
RX(n+1)0, RX(n+2)0, RX(n+3)0	R80 series slot 0
RX(n+1)1, RX(n+2)1, RX(n+3)1	R80 series slot 1
RX(n+1)2, RX(n+2)2, RX(n+3)2	R80 series slot 2
:	
RX(n+1)F, $RX(n+2)F$ $RX(n+3)F$	R80 series slot F

I/O DATA DESCRIPTIONS

OPERATION IN CASE OF A COMMUNICATION ERROR WITH I/O MODULES

When the communication between the network module and the I/O modules is lost due to an error in an input module, the last process values are held until the communication is re-established.

■ MODULE STATUS, ERROR STATUS, DATA ERROR STATUS



ANALOG DATA (16-bit data, models: R80UST4, R80FST4NJ, etc.)

16-bit binary data.

Basically, 0 to 100% of the selected I/O range is converted into 0 to 10000 (binary). Negative percentage is represented in 2's complements.

15								0

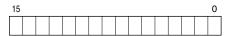
ANALOG DATA (16-bit data, models: R80UST4, etc.)

16-bit binary data.

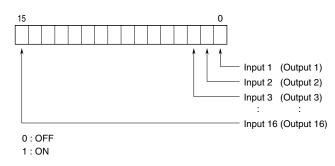
With °C temperature unit, raw data is multiplied by 10. For example, 25.5°C is converted into 255.

With $^{\circ}F$ temperature unit, the integer section of raw data is directly converted into the data. For example, 135.4 $^{\circ}F$ is converted into 135.

Minus temperature is converted into negative values, represented in 2's complements.



■ DISCRETE DATA (models: R80DAT16A2, R80DCT16A2, etc.)



SETTING

■ SUMMARY

Follow the setting procedure below for configuring R30NCIT1 by using GX Works3 of Mitsubishi Electric (hereinafter referred to as GX Works3).

■ REGISTRATION FOR PROFILE

This unit supports CC-Link Family system profile (CSP+).

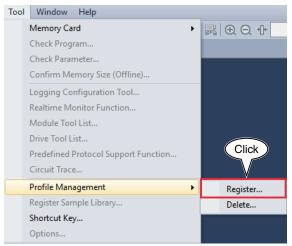
CSP+ can be downloaded from our web site or CC-Link Partner Association's web site (https://www.cc-link.org).

However, registration of CSP+ is optional. If CSP+ is not needed, skip this section and move on to [Construction of System].

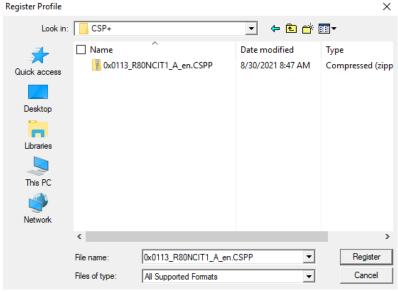
1) Start GX Works3.

📴 GX Works3

2) From the main menu, select [Tool] \rightarrow [Register Profile].

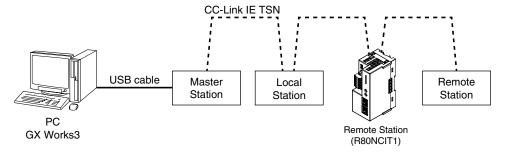


3) Select the downloaded CSP+ file, and click [Register] to finish registration.



■ CONSTRUCTION OF SYSTEM

The below figure shows an exemplary configuration of line connection.



1) Master station, Local Station and Remote Station (R30NCIT1) are connected by Ethernet cable. CN1 and CN2 of CC-Link IE TSN Network RJ-45 modular jacks can be connected in any order.

Before wiring, make sure to turn off the power of each unit.

2) After wiring is completed, turn on each unit.

■ CREATION OF PROJECT

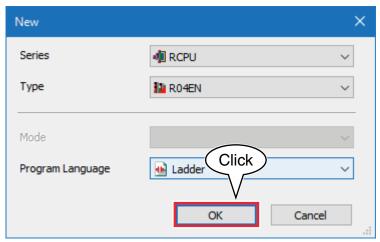
Connect the PC and the master station, and create a project of the master station with GX Works3 installed in the PC.

1) Start GX Works3.

2) From the main menu, select [Project] \rightarrow [New] to create a new project.

			Select	
Proj	ect	Edit	Find/Replace Convert	View
	Ne	w		Ctrl+N
B	Ор	en		Ctrl+0
	Clo	ose		
	Sav	ve		Ctrl+S
	Sav	ve As		

3) Select the series, type, and program language, and click OK.



4) In the following window, when [Module Label: Not use] is displayed in Module Setting, click [Setting Change] to open the option window, and change to [Use].

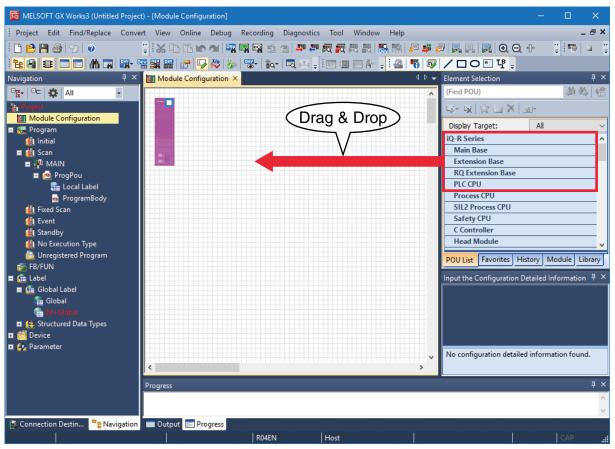
MELSOFT GX Works3								
Add a module. [Module Name] R04ENCPU [Start I/O No.] 3E00	Click							
Module Setting	Setting Change							
Module Label:Not use Sample Comment:Use	^							
	~							
Do Not Show this Dialog Again	ОК							

Select [Yes] for [Use Module Label] in [Operation Setting], and click [OK].

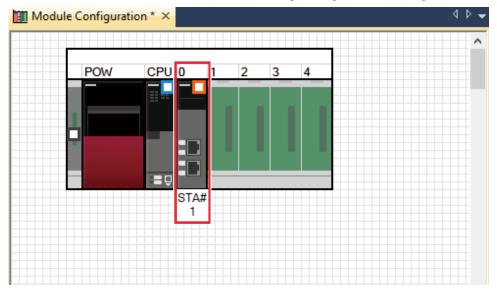
Options		×
Froject	Operation Setting Use Module Label Yes	
Save Revision Device Comment Reference/Reflection Target Add New Module Navigation User Library Program Editor Other Editor	Use Module Label Yes Read Sample Comment Yes Message Show the confirmation message in adding module Yes	•
Edit Ind/Replace Im Find/Replace Im Monitor	Use Module Label Select whether to add the module label in adding module.	
Monitor M	[Caution] Please set other than module labels as refresh destination for module parameter to use label of direct access in program.	e the
iQ Works Interaction	If module labels are selected as refresh destination, the value which has been set to lab direct access is overwritten in refreshing with the value of label for Auto-refresh.	el of
	Click Imp t Export	
Back to Default Back to User	r Default OK Cancel	

R80NCIT1

5) Double click [Module Configuration] in the Navigation window to open the [Module Configuration] window. According to the real PLC configuration, select the module from [POU List] of the [Element Selection] window, and drag and drop it to the module configuration diagram.



6) Double click [CC-Link IE TSN network module] to open the parameter setting window.



7) Set Station Type to [Master Station], Network No. to 1 in [Required Settings].

Module Configuration 🛛 🤮 0000:RJ71GN	111-T2 Module Par ×	4 ۵	Ŧ		
Setting Item List	Setting Item				
Input the Setting Item to Search	Item	Setting			
	Station Type				
	Station Type	Master Station			
	Network No.				
	Network No.	1			
⊞	Parameter Setting Method				
⊕	Setting Method of Basic/Application Settings	Parameter Editor			
	Station No./IP Address Setting				
	Station No./IP Address Setting Method	Parameter Editor			
	Station No.				
	Station No.	0			
	IP Address	192.168.3.253			
	Subnet Mask				
	Default Gateway				
	, ,	• • • • •			
	Explanation				
	Set the station type.	^	1		
Item List Find Result	Check Restore the Defaul	It Settings			
		Apply			

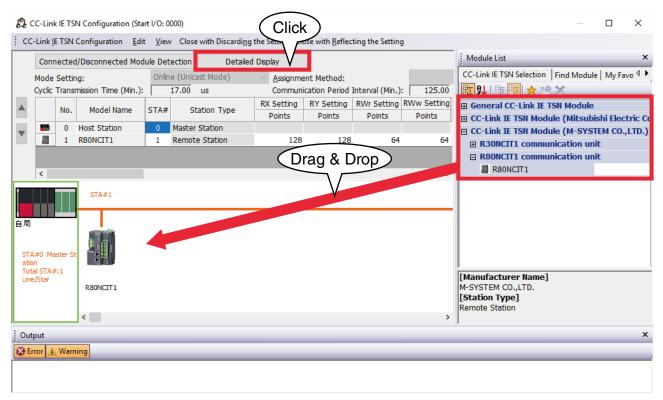
8) Click <Detailed Setting> of [Network Configuration Settings] in [Basic Settings] to display the [CC IE TSN Configuration] window

III Module Configuration 👘 📳 0000:RJ71GN	N11-T2 Module Par ×		₫ ▷ ┯						
Setting Item List	Setting Item								
Instation Cotting have to Council	Item	Setting	^						
Input the Setting Item to Search	Network Configuration Settings								
	Network Configuration Settings	<detailed setting=""></detailed>							
	📮 Refresh Settings								
	Refresh Settings	<detailed setting=""></detailed>							
🛱 📲 Basic Settings	📮 Network Topology								
Network Configuration Settings	Network Topology	Line/Star							
Refresh Setting	Communication Period Setting								
Communication Period Setting	Basic Period Setting								
Connection Device Information	Setting in Units of 1us	Not Set							
Slave Station Setting	Communication Period Interval Setting (Do not Set it in Units of 1us)	1000.00 us							
	Communication Period Interval Setting (Set it in Units of 1us)	1000.00 us							
	System Reservation Time	20.00 us							
	Cyclic Transmission Time	500.00 us							
	Transient Transmission Time	480.00 us							
	Multiple Period Setting		~						
	Explanation								
	Set the network configuration.								
			\sim						
Item List Find Result	Chec <u>k</u> Restore the Defa <u>u</u> lt Settings								
		Apply							

R80NCIT1

According to the real system configuration, select the device from [Module List], and drag and drop it to the device configuration diagram. Click [Close with Reflecting Setting].

* When CSP+ not registered, select [General CC IE TSN Module].



9) Click <Detailed Setting> of [Refresh Setting] to display the Refresh Setting window

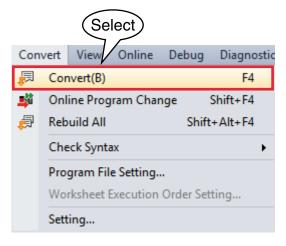
Module Configuration 👘 📳 0000:RJ71GN	V11-T2 Module Par ×	4 Þ	-						
Setting Item List	Setting Item								
Input the Setting Item to Search Input the Setting Item to Search Image: Search Setting Item to Search Image: Search Search Search Search Image: Search	Item Network Configuration Settings Network Configuration Settings Refresh Settings Network Topology Communication Period Setting Setting in Units of 1us Communication Period Interval Setting (Do not Set it in Units of 1us) Communication Period Interval Setting (Set it in Units of 1us)	Setting / <detailed setting=""> <detailed setting=""> Line/Star Not Set 1000.00 us 1000.00 us</detailed></detailed>	^						
	System Reservation Time Cyclic Transmission Time Transient Transmission Time Multiple Period Setting	20.00 us 500.00 us 480.00 us	~						
	Explanation Set the network configuration.								
			v						
Item List Find Result	Chec <u>k</u> Restore the Defa <u>u</u> lt Settings								
		Арріу							

R80NCIT1

Assign link devices RX/RY/RWr/RWw to devices of the CPU unit, click [Apply] to close the window.

tting Item List	\$	Setting I	tem											
put the Setting Item to Search	iii.													
					Link Side					CPU Sid	le			
		No.	Device Name		Points	Start	End		Target	Device Name	Points	Start	End	
Basic Settings		-	SB	~	4096	00000	00FFF	+	Module Lab 🗸					
Network Configuration Settings		-	SW	~	4096	00000	00FFF	-	Module Lab 🗸					
Refresh Setting Network Topology		1	RX	\sim	128	00000	0007F	-	Specify De\ 🗸	X v	128	00100	0017F	
Communication Period Setting		2	RY	\sim	128	00000	0007F	+	Specify De\ ~	Y 🗸	128	00100	0017F	
Connection Device Information		3	RWr	\sim	64	00000	0003F	- 😝 -	Specify De\ ~		64	0	63	
Slave Station Setting		4	RWw	\sim	64	00000	0003F		Specify De\ ~	D v	64	100	163	
⊕ ∏ Application Settings		5		\sim				•	~					
		6		~					~					
		7		\sim					~					
		8		\sim					~					
		9		\sim				•	~					
	E	Explana	tion											
	5	Select a	device typ	e (RX/F	RY/RWr/RV	Vw/LB/L	W).							
							-							
												(C)	lick	ጋ
			Check		B	estore th	e Defa <u>u</u> lt	Settings					$ \land$	
em List Find Result			<u>-</u>									V		

10) Click [Convert] \rightarrow [Convert] to execute conversion.



11) Click [Write to PLC...] in [Online] on menu bar to open [Online Data Operation] window.

Onli		Debug Diagnostics Tool										
	Cu	urrent Connection.										
2 0	Re	ad from PLC										
	W	rite to PLC										
	Ve	rify with PLC										
	Remote Operation(S)											
	Sa	fety PLC Operation	•									
	Redundant PLC Operation(G)											
	CPU Memory Operation											
	Delete PLC Data											
	Us	er Data	•									
	Se	t Clock										
	Monitor											
	FB Property											
	W	atch	•									
	Us	er Authentication	+									

Check necessary items, and click [Execute].

Online Data Operation										—		×
Display Setting Related	Functions											
Write	Read	9	1	Verify		Delete	2					
Parameter + Program()	E) Select <u>A</u> ll	Legend										
Open/Close All(<u>T</u>)	Deselect All(<u>N</u>)	CPU E	Built-in Mer	mory	SD M	emory Card	🚹 Inte	elligent Function Module				
Module Name/Data Name	2	*			Detail	Title		Last Change	Size (Byte)			
Dutitled Project	zt start s											
🕀 🐼 Parameter		×										
🕀 🔠 Global Lab	el											
🕀 🌆 Program					Detail							
🕀 🙋 Device Me	mory											
🕀 🙋 File Regist	er											
🗄 🔮 Common D	evice Comment											
Disp <u>l</u> ay Memory Cap	acity 😻											
Memory Capacity	Program Memory								F	ree		
Size Calculation									3	7/40KB		
Legend	Data Memory								F	ree		
Used									1	186/1537KB		
Increased	Device/Label Memory (File Stora	age Area) —								ree		
-										ck)		
Free: 5% or Less	SD Memory Card											
										/0КВ		
									<u>E</u> xecute		Close	